



Best Demonstrated Practices

BASECOAT APPLICATION

HP Process (2 or more panel repair)

Step 1: Mix Ultra 7000® Basecoat 1:1 using RHF75 Reducer.



Step 2: Apply one medium wet coat over the primer/repair area.



Step 3: Allow the Basecoat to flash until handslick before applying the next coat of Basecoat.



Step 4: Continue to apply basecoat to hiding allowing each coat to flash until hand slick. Booth mounted and stand mounted venturi may be used to help accelerate basecoat flash times.



Step 5: Once hiding is achieved, lower the pressure at the gun to half of what was used during the application of the coverage coats. Apply one even finesse coat to help with metallic orientation if necessary.



Step 6: Allow the final coat of basecoat to flash until it can be "thumb-twisted" without moving the basecoat. This should be about 10-15 minutes at 75°F.



I-CAR recommends following the paint manufacturer's recommendations for paint preparation, mixing and application of automotive refinish products.