



HPC21

2.1 VOC

HP Process™ Clearcoat
with AIR-DRY
Technology

Use less energy

Paint more cars

Improve Profitability



NO FLASH TIME BETWEEN COATS! WET ON WET.

SAND AND BUFF IN 20 MINUTES AT 75° F

DUST FREE IN 8 MINUTES

ENERGY SAVINGS WITH AIR-DRY TECHNOLOGY

TURN OFF THE HEAT!

SPEED APPLICATIONS FROM SINGLE TO MULTI-PANEL REPAIRS

EXTREMELY FAST CYCLE TIMES

POSSIBLE REDUCTION OF GREENHOUSE GAS FEES
PAYABLE TO SAN FRANCISCO BAY AREA†



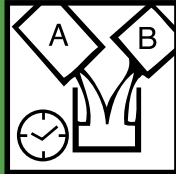
SHERWIN-WILLIAMS.
Automotive Finishes

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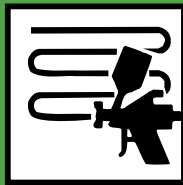


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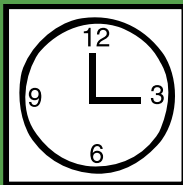
MIXING

$\boxed{4}$	+	$\boxed{1}$	+	$\boxed{1}$
HPC21 Clearcoat		ES10, ES15 or ES20 Reducer		UH900 Hardener



APPLICATION

- Apply 1 double wet coat (No flash between coats).
- 7 - 10 psi air cap pressure for HVLP
- 18 - 30 psi compliant gravity feed guns
- 1.3 - 1.4 mm = recommended fluid nozzle
- Desired film build is 1.8 - 2.5 mils (dry)



DRYING SCHEDULE

Air Dry:

Dust Free	8 minutes @ 75°F
Sand Buff	20-30 minutes at 75°F

- 20 minutes = 1.8 – 2.5 mils at 75°F
- If higher film builds are utilized, it will extend the time until you can sand and buff.

See special note on HPC21 PDS for colder climates with high humidity.

† Bay Area Air Quality Management District Regulation 3-334.

Authorizes fees based on greenhouse gases emitted.

Visit <http://baaqmd.gov/dst/regulations/rgo300.pdp> for more information.



Our GreenSure® designation is our commitment that this high performance product was designed and manufactured taking steps to reduce environmental impact and to meet or exceed the most stringent regulatory requirements. To learn more, visit www.greensure.com

For more information on this revolutionary new product contact
1-800-798-5872 or visit www.sherwin-automotive.com/hp

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