

E75 FLEXIBLE SERIES

E75AC4—GRAY CONDUCTIVE PRIMER

THE REFLECTION OF A WINNER

PRODUCT DESCRIPTION

E75AC4 is a single component flexible primer designed to provide excellent adhesion to various flexible and rigid plastic substrates where baking is an option. This primer leaves a conductive surface which allows electrostatic application of subsequent topcoats.

TECHNICAL DATA

Mixing Ratio: None required

Color: Gray

Viscosity: 22–28 sec. #2 Zahn

VOC: 3.5 lbs./gal.

Theoretical Coverage: 802 sq. ft./gal. @ 1.0 mil.

Dry Film Thickness: 0.8–1.2 mils.

% Volume Solids: 50% typically

Conductivity: 140 min.

Shelf Life: 1 year

SPECIFICATIONS

GM: 9984815

SUITABLE SUBSTRATES

Adheres to most rigid plastics (eg. Nylon, Noryl, FRP, RIM, etc.).

APPLICATION

Conventional spray equipment or electrostatic.

SURFACE PREPARATION

Clean bare substrate with an alcohol rub to remove all mold release or power wash agents, followed by a deionized water rinse.

CURE SCHEDULE

10 minute flash.

30 minute bake at 250°F minimum to achieve maximum properties.