

## HYDRO-SWADE™

G 2 0

THE REFLECTION OF A WINNER

### PRODUCT DESCRIPTION

Hydro-Swade is a two component, waterborne technology designed to enhance the feel of interior components. This superior coating creates a soft-feel on rigid and flexible substrates. Hydro-Swade meets or exceeds OEM standards—showing excellent adhesion, ideal mar and chemical resistance as well as outstanding durability. This low VOC technology exhibits complete coating coverage and offers superb match in color and gloss with a premium finish.

### TECHNICAL DATA

Mixing Ratio: 5 to 1 with V66VC110 or V66VC115

Color: All OEM standard colors

Viscosity: 19–23 sec. #3 Zahn

Gloss at 60°: 2.0–5.0

VOC: 1.0–1.5 lbs./gal.

Theoretical Coverage: 350–450 sq. ft./gal. @ 2.0 mils.

Dry Film Thickness: 1.8–2.2 mils.

% Volume Solids: 40–50%

Weight per Gallon: 8.5–10.5 lbs./gal.

% Weight Solids: 45–55%

Conductivity: Not Applicable

Pot Life: Reduction Dependent

### SPECIFICATIONS

Chrysler: MSPP6-5 and MSPP6-3

Ford: WSS-M15J-13A

GM: 9984876\*, 9984151\*

Freightliner: 49-00103

Mack: 617GS120

Paccar: CS0046

\*Pending

### SUITABLE SUBSTRATES

Adheres directly to ABS, PC, PC/ABS blends and TPE.

Adheres to TPO with adhesion promoter.

### APPLICATION

Conventional spray equipment, HVLP, electrostatic or bell.

Apply two medium coats or one heavy coat of Hydro-Swade.

### SURFACE PREPARATION

Clean bare substrate with an alcohol rub to remove all mold release or power wash agents. Follow with a deionized water rinse.

### CURE SCHEDULE

10 minute flash.

30 minute bake at 180°F minimum to achieve maximum properties.

### STORAGE

Store material indoors away from heat and sunlight. Recommended storage temperature between 40–90°F.