

Blend Area Refinishing

Best Demonstrated Practices

Area: Paint Prep

STEP 1:

Clean blend areas with W4K157 or G2T151 Aerosol Surface Cleaner. VOC Restricted areas must dilute W4K157 Surface Cleaner.

MIX: $\frac{1}{\text{W4K157}} + \frac{5}{\text{Water}}$



STEP 2:

Sand blend areas with P800 grit sandpaper. Thoroughly scuff unsanded area with gray nylon scuff pad.



STEP 3:

Clean with G2T151 or W4K157 Surface Cleaners. VOC Restricted areas must dilute W4K157 Surface Cleaner.

MIX: $\frac{1}{\text{W4K157}} + \frac{5}{\text{Water}}$



Area: Spraybooth

STEP 4:

Apply AWX® basecoat until coverage is achieved. Refer to Product Data Sheet AS2667. If blending is necessary, refer to 4550500 AWX® Blender Product Data Sheet AS2926.

STEP 5:

Allow the AWX® Basecoat to flash 15–30 minutes or until fully dehydrated before clearcoating.

STEP 6:

For low VOC areas apply 1100755, HPC21, CC920, CC921, CC923, CC927 or SRC2. See clearcoat Product Data Sheet. For National Rule Areas, 1100755, CC939, CC947 and HPC15 can also be used over AWX®.



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I-CAR recommends following the paint manufacturer's recommendations for paint preparation, mixing and application of automotive refinish products.



SHERWIN-WILLIAMS
Automotive Finishes

The Sherwin-Williams Company
4440 Warrensville Center Road
Warrensville Heights, OH 44128
1-800-798-5872

www.sherwin-automotive.com