

Jambing Parts

OEM E-Coated Parts

Area: Paint Prep

STEP 1:

Thoroughly clean part with W4K157 or G2T151 Aerosol Surface Cleaner. VOC Restricted areas must dilute W4K157 Surface Cleaner.

MIX:

1
W4K157

 +

5
Water

STEP 2:

Scuff sand exterior of part with a gray scuff pad or DA sander using P600 on an interface pad.

Area: Spray Booth

STEP 3:

Apply 1 wet coat of P30 SpectraSeal[®] Primer Sealer or P27 2.1 VOC Sealer to the edge/cut-in and exterior of panel. Apply second coat of P30/P27 sealer to the exterior of the panel. Allow P30/P27 to flash at least 5 min. before topcoating.

STEP 4:

Apply AWX[®] Basecoat to edge/cut-in areas.

STEP 5:

For low VOC areas apply 1100755, HPC21, CC920, CC921, CC923, CC927 or SRC2. See clearcoat Product Data Sheet. For National Rule Areas, 1100755, CC939, CC947 and HPC15 can also be used over AWX[®].



Painted Jamb

Area: Paint Prep

STEP 1:

Scuff sand the jamb using a gray nylon scuff pad along with G2T151 Surface Cleaner or diluted W4K157 for low VOC areas.

STEP 2:

Re-clean jamb with G2T151 Surface Cleaner or diluted W4K157 for low VOC areas.

STEP 3:

Apply 1 wet coat of P30 SpectraSeal[®] Primer Sealer or P27 2.1 VOC Sealer to flash at least 5 minutes before topcoating. (Use P27 in Low VOC areas.)

Area: Spray Booth

STEP 4:

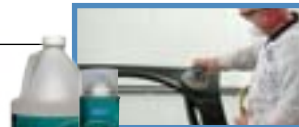
Apply AWX[®] basecoat until coverage is achieved. Refer to Product Data Sheet AS2667. If blending is necessary, refer to 4550500 AWX[®] Blender Product Data Sheet AS2926.

STEP 5:

Allow the AWX[®] Basecoat to flash 15–30 minutes or until fully dehydrated before clearcoating.

STEP 6:

For low VOC areas apply 1100755, HPC21, CC920, CC921, CC923, CC927 or SRC2. See clearcoat Product Data Sheet. For National Rule Areas, 1100755, CC939, CC947 and HPC15 can also be used over AWX[®].



Best
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I-CAR recommends following the paint manufacturer's recommendations for paint preparation, mixing and application of automotive refinishing products.



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