

Sherwin-Williams Automotive Finishes

VOC Compliance Chart

YOLO-SOLANO Rule 2.26
 VENTURA Rule 74.18
 SAN LUIS OBISPO Rule 423
 SANTA BARBARA Rule 339
 SAN JOAQUIN Rule 4602
 BAAQMD Rule 45
 SCAQMD Rule 1151
 San Diego Rule 67.20.1
 Feather River Rule 3.19
 Placer County Rule 234

Last Rule Revision 07/01/2008

METAL PRETREATMENT & SURFACE CLEANERS

V.O.C. Limit 0.21 lbs/gal

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
SC155 Plastic Parts Cleaner	VS100	-0-	1:3	0.21
W4K157 Aqua-Mate	water	-0-	1:5.5	0.21
W4K289 Met-L-Mate	-0-	-0-	As Packaged	0.00

PRETREATMENT PRIMERS

V.O.C. Limit 5.5 lbs/gal

PRODUCT	ACTIVATOR	THINNER	MIXING RATIO	VOC MAX
PE995 Corrosion Shield LCF Etching Filler	ER996	ES-25	1:1:1	5.50

PRIMER SURFACERS

V.O.C. Limit 2.1 lbs/gal

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
P27 Primer-Surfacers	AS9, ES15, ES20, ES25	H45	4:1:1	2.1
NP75 2.1 Iso-Free Surfacers	ES-15 ES-20	NH77	5:2:1	2.1
NP2100 2.1 Iso-Free Primer-Surfacers	-0-	NH2200	3:1	2.1
21 Polyester Primer	-0-	1 Tube MEKP (0.75 oz)	Per Quart	0.1
W7A2260 AQUA-FILL 1K Waterborne	-0-	-0-	RTS	1.06
P30 Primer-Surfacers	SR15	UH900	2:2:1	2.1

PRIMER SEALERS

V.O.C. Limit 2.1 lbs/gal Effective 1/1/2010

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
P27 Primer-Sealer	ES-15	H45+S42 converter	4:2:2:4	1.98
W7A2260 AQUA-FILL 1K Waterborne	-0-	W7A2261	2:1	1.29

TOPCOAT - SINGLE STAGE

V.O.C. Limit 2.8 lbs/gal Effective 1/1/2010

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
Genesis 2.8	-0-	GH1096	3:1	2.8

TOPCOAT - Color Coat

V.O.C. Limit 3.5 lbs/gal

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
AWX 3.5 VOC Waterborne Basecoat	4550035, 4550025	N/A	1:30%	3.5

TOPCOAT - CLEARCOATS

V.O.C. Limit 2.1 lbs/gal

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
CC920 Speed Plus 2.1 Clearcoat	R24 R26 R28	UH924	3:1:1	2.1
CC921 Appearance Plus 2.1 Clearcoat	R24 R26 R28	UH924	3:1:1	2.1
CC923 2.1 Extreme Speed Clearcoat	R26 R28 R30	UH924	3:1:1	2.1
CC927 2.1 Matte Clearcoat		See PDS for mix options		1.86
HPC21 15 minute air dry clearcoat	ES10, ES15, ES20	UH900	4:1:1	0.55
SRC2 Scratch Resistant	R24, R26, R28, R30	UH20	3:1:1	2.1
1100755 Elegance Clearcoat	ES55, ES56	UH900	2:1:1	2.1

Adhesion Promoter

V.O.C. Limit 4.5 lbs/gal Effective 1/1/2010

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
UPO7228 Low VOC Plastic Adhesion Promoter	N/A	N/A	RTS	4.5
UPO7229 Low VOC Plastic Adhesion Promoter	N/A	N/A	RTS	4.5



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