

ADHESION PROMOTER

CLEAR ADHESION PROMOTER

E75CR910

THE REFLECTION OF A WINNER

PRODUCT DESCRIPTION

Sherwin-Williams' clear adhesion promoter is designed to provide excellent adhesion to low surface energy substrates used as a system applied wet-on-wet with topcoat. This adhesion promoter creates outstanding adhesion for most thermoplastic polyolefins. This product is also offered at lower solids under product code E75CR9101.

TECHNICAL DATA

Mixing Ratio: Not Applicable

Color: Clear

Viscosity: 22-30 sec. #1 Zahn

Gloss at 60°: Not Applicable

VOC: 6.5–6.6 lbs./gal.

Theoretical Coverage: 645–710 sq. ft./gal. @ 0.2 mil.

Dry Film Thickness: 0.2–0.4 mil.

% Volume Solids: 8–9%

Weight per Gallon: 7.4 lbs./gal.

% Weight Solids: 10–12%

Conductivity: Not Applicable

Pot Life: Not Applicable

SPECIFICATIONS

Chrysler: MSPP6-3

Ford: WSS-M15J-13A

GM: 9984876

SUITABLE SUBSTRATES

Adheres directly to a wide variety of TPO and TPE substrates.

APPLICATION

Conventional spray equipment, HVLP, electrostatic or bell.

Apply adhesion promoter to 0.2–0.4 mil dry film thickness. Reduction is usually not necessary, but if conditions require, 10–25% xylene, toluene or SC150 may be added.

Apply and flash topcoat to manufacturer's instructions.

SURFACE PREPARATION

Clean bare substrate with an alcohol rub to remove all mold release or power wash agents. Follow with a deionized water rinse.

CURE SCHEDULE

10 minute flash.

30 minute bake at 180°F, after wet-on-wet applications with topcoat.

STORAGE

Store material indoors away from heat and sunlight. Recommended storage temperature between 40°F and 90°F.



OEM OPERATIONS

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