

E67 RIGID SERIES

E67AC30—GRAY PRIMER/SURFACER
E67BC2401—BLACK CONDUCTIVE PRIMER

THE REFLECTION OF A WINNER

PRODUCT DESCRIPTION

E67 high solids primers are plural components technologies designed to provide superior adhesion to various rigid plastic substrates where baking is an option. Many of these primers leave a conductive surface which allows electrostatic application of subsequent topcoats.

TECHNICAL DATA

Mixing Ratio: 3 to 1 with V66VC151

Colors: Gray or black

Viscosity: 22–28 sec. #2 Zahn

VOC: 3.5 lbs./gal.

Theoretical Coverage: 882 sq. ft./gal. @ 1.0 mil.

Dry Film Thickness: 0.8–1.2 mils.

% Volume Solids: 50% typically

Conductivity (where applicable): 140 min.

Pot Life: 6 hours

SUITABLE SUBSTRATES

Adheres to most rigid plastics (eg. Nylon, Noryl, FRP, etc.).

APPLICATION

Conventional spray equipment or electrostatic.

SURFACE PREPARATION

Clean bare substrate with an alcohol rub to remove all mold release or power wash agents, followed by a deionized water rinse.

CURE SCHEDULE

10 minute flash.

30 minute bake at 230°F minimum to achieve maximum properties for E67AC30 and E67BC2401.