

THE REFLECTION OF A WINNER

PRODUCT DESCRIPTION

Mini-Swade is a highly durable, two component urethane system designed for automotive interior usage. Specifically formulated for zero gloss, this innovative technology is an ideal solution for vale and glare. Mini-Swade exhibits outstanding coverage with a smooth, low gloss, protective finish.

TECHNICAL DATA

Mixing Ratio: 12.5 to 1 with V66VC151
Color: All OEM standard colors
Viscosity: 16–19 sec. #4 Zahn
Gloss at 60°: 0.4–0.8
VOC: 4.4–4.7 lbs./gal.
Theoretical Coverage: 573–630 sq. ft./gal. @ 1.0 mil.
Dry Film Thickness: 1.0–1.4 mils.
% Volume Solids: 35.82% ±3% (packaged)
Weight per Gallon: 8.4 ±0.5 lbs./gal. (packaged)
% Weight Solids: 44.62% ±3%
Conductivity: Not Applicable
Pot Life: Reduction Dependent

SPECIFICATIONS

Chrysler: MSPP6-5 and MSPP6-3

SUITABLE SUBSTRATES

Adheres directly to PC, ABS and PC/ABS blends.

APPLICATION

Conventional spray equipment, HVLP, electrostatic or bell.

Apply 2 full coats of Mini-Swade. Recommended wet film base is 3.0–3.5 mils.

Note: Adjust viscosity to 16 sec. on #4 Zahn with R6K16 up to 10%.

SURFACE PREPARATION

Clean bare substrate with an alcohol rub to remove all mold release or power wash agents. Follow with a deionized water rinse.

CURE SCHEDULE

10 minute flash.

30 minute bake at 180°F minimum to achieve maximum properties.

STORAGE

Store material indoors away from heat and sunlight. Recommended storage temperature between 40°F and 90°F.