



SHERWIN-WILLIAMS.
Automotive Finishes

Recommended Gun

Gun Recommendation Specifically for AWX Waterborne

Model*	Tip Size (mm)	Fluid Needle (# of turns out)	Pressure @ the gun Coverage	Pressure @ the cap*
Sata NR2000	1.3	3	20 - 24 psi	6 - 8 psi
	WSB	3	20 - 24 psi	6 - 8 psi
Sata NR3000	1.3	2	20 - 24 psi	6 - 8 psi
	WSB	2	20 - 24 psi	6 - 8 psi
Iwata LPH400	1.3	2.5 - 3.5	15-19 psi *	6 - 8 psi
Iwata LPH400 (Orange Cap)	1.3	2.5 - 3.5	15-20 psi *	6 - 8 psi
Iwata W400	1.3	2.5 - 3.5	20 psi	N/A
* Important - Pressure must be obtained with the trigger pulled and fluid com				
Tekna Basecoat	1.3	2 - 3.5	22 - 24 psi	6 - 8 psi
Tekna HE 7E7 Waterborne	1.3	2.5 - 3.5	22 - 24 psi	N/A
DeVilbiss Cvi w/510 Compliant Cap	1.3	2 - 3.5	16 - 18 psi	6 - 8 psi
DeVilbiss GTIW	1.3	3.5	20 - 25 psi	6 - 8 psi

*** All Models are HVLP or Compliant Guns**

*** -- Always check for 10 lbs. at the air cap using the appropriate air
Don't guess! Because you will probably guess wrong!**

Gun Settings

Basecoat

Pressure @ the gun Finesse	Pressure @ the cap* Finesse
15-18 psi	4-5 psi
15-18 psi	4-5 psi
15-18 psi	4-5 psi
15-18 psi	4-5 psi
10-12 psi *	4-5 psi
10-12 psi *	4-5 psi
12-15 psi	N/A
ing out of the gun.	
12-15 psi	4-5 psi
12-15 psi	N/A
12-15 psi	4-5 psi
12-15 psi	4-5 psi

cap test kit.