

FINISH

AUTOMOTIVE REFINISH PRODUCTS



ACRYLIC ENAMEL — ÉMAIL ACRYLIQUE — ESMALTE ACRÍLICO



CORVETTE YELLOW**
FA656 50329



OMAHA ORANGE**
FA640 50343



VIPER RED**
FA648 45963



SWIFT RED**
FA671 50335



CANDY APPLE RED†
FA673 50342



LIGHT BLUE METALLIC*
FA662 50352



TEAL METALLIC†
FA621 50363



SPECTRE BLUE METALLIC*
FA692 50356



HI LITE BLUE PEARL*
FA625 50357



DARK BLUE METALLIC†
FA627 60141



WINE RED MICA†
FA641 74298



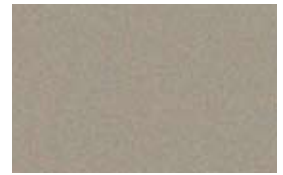
BLAZE RED CRYSTAL PEARL*
FA642 67116



IMPERIAL ORANGE METALLIC*
FA674 66851



GOLD METALLIC*
FA639 54433



CHAMPAGNE PEARL*
FA680 55700



JAGUAR RACING GREEN METALLIC†
FA699 50360



DARK GREEN†
FA633 50358



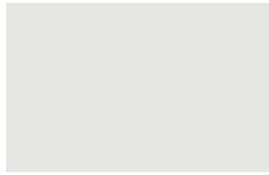
GALAXY SILVER METALLIC*
FA683 57059



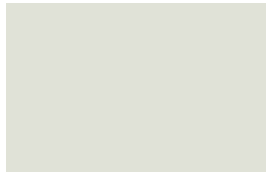
CHARCOAL MIST METALLIC†
FA638 57616



BRILLIANT BLACK PEARL†
FA682 63818



OLYMPIC WHITE**
FA655 34851



FLEET WHITE**
FA659 50326



PURE WHITE**
FA658 50325



WIMBLEDON WHITE**
FA652 50324



COACH BLACK†
FA689 1738

BLACK — FACTORY PACKAGE COLOR

RED — INTERMIX FORMULA

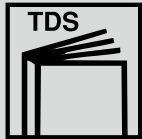
These color chips are intended to be used only as a reference and may not be exact representations of mixed or applied color.

†Black sealer recommended.
*Gray sealer recommended.
**White sealer recommended.

FINISH

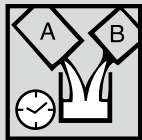
AUTOMOTIVE REFINISH PRODUCTS

1



DESCRIPTION

Finish 1 is a high performing 3.5 VOC Acrylic Enamel offering excellent gloss and metallic control. For optimum performance, use of the recommended sealer is suggested.



MIXING

	+	
4		1
FINISH 1		Hardener
3.5 Color		

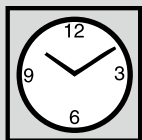
HARDENER TEMPERATURE RANGE

FH611	60°-70°F (air dry only)
FH612	65°-85°F
FH613	80°F and above



APPLICATION

- Apply 2 medium wet coats or until uniform color is achieved.
- Allow each coat to flash until handslick.
- Adjust air pressure to 10 psi HVLP
- Adjust air pressure to 40-45 psi conventional gravity feed



DRYING SCHEDULE

Air Dry:

Out of Dust - 30 minutes @ 70° F

To Deliver - Overnight

Force Dry:

30 minutes at 120° F surface temperature

Buffing Times*:

Air Dry - After 24 hours

Force Dry - 30 minutes after cool down

*Buffing of Metallic Colors may cause streaking. Only a light polishing of metallic colors is recommended.