

Sherwin-Williams Automotive Finishes VOC Compliance Chart

YOLO-SOLANO Rule 2.26
VENTURA Rule 74.18
SAN LUIS OBISPO Rule 423
SANTA BARBARA Rule 339
SAN JOAQUIN Rule 4602
BAAQMD Rule 45
SCAQMD Rule 1151

Last Rule Revision 07/01/2008

METAL PRETREATMENT & SURFACE CLEANERS V.O.C. Limit 0.21 lbs/gal

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
SC155 Plastic Parts Cleaner	VS100	-0-	5:9	0.21
W4K157 Aqua-Mate	water	-0-	1:5	0.21
W4K289 Met-L-Mate	-0-	-0-	As Packaged	0.00

V.O.C. Limit 5.5 lbs/gal

PRODUCT	ACTIVATOR	THINNER	MIXING RATIO	VOC MAX
PE995 GBP® LCF Etching Filler	ER996	ES-25	1:1:1	5.50

PRIMER SURFACERS V.O.C. Limit 2.1 lbs/gal

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
P27 Primer-Surfacer	AS9, ES15, ES20, ES25	H45	4:1:1	2.1
NP75 2.1 Iso-Free Surfacer	ES-15 ES-20	NH77	5:2:1	2.1
NP2100 2.1 Iso-Free Primer-Surfacer	-0-	NH2200	3:1	2.1
21 Polyester Primer	-0-	1 Tube MEKP (0.75 oz)	Per Quart	0.1
W7A2260 AQUA-FILL 1K Waterborne	-0-	-0-	RTS	1.06
W7A2250 AQUA-FILL WB Primer-Surfacer	-0-	-0-	RTS	1.1
P30 Primer-Surfacer	SR15	UH900	2:2:1	2.1

PRIMER SEALERS V.O.C. Limit 2.1 lbs/gal Effective 1/1/2010

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
P27 Primer-Sealer	ES-15	H45+S42 converter	4:2:2:4	1.98
W7A2260 AQUA-FILL 1K Waterborne	-0-	W7A2261	2:1	1.29
E2A820/823	R7K7204	V6V825	10:2:1	2.8
E2A820/823	R7K7209	V6V838	3:1:1	3.5

TOPCOAT - SINGLE STAGE V.O.C. Limit 2.8 lbs/gal Effective 1/1/2010

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
Genesis 2.8	-0-	GH1096	3:1	2.8

TOPCOAT - Color Coat V.O.C. Limit 3.5 lbs/gal

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
AWX 3.5 VOC Waterborne Basecoat	4550001, 4550002	N/A	1:10-20%	3.5

TOPCOAT - CLEARCOATS V.O.C. Limit 2.1 lbs/gal

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
CC920 Speed Plus 2.1 Clearcoat	R24 R26 R28	UH924	3:1:1	2.1
CC921 Appearance Plus 2.1 Clearcoat	R24 R26 R28	UH924	3:1:1	2.1
CC923 2.1 Extreme Speed Clearcoat	R26 R28 R30	UH924	3:1:1	2.1
CC927 2.1 Matte Clearcoat		See PDS for mix options		1.86
HPC21 15 minute air dry clearcoat	ES10, ES15, ES20	UH900	4:1:1	0.55
SRC2 Scratch Resistant	R24, R26, R28, R30	UH20	3:1:1	2.1

Adhesion Promoter V.O.C. Limit 4.5 lbs/gal Effective 1/1/2010

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
UPO7228 Low VOC Plastic Adhesion Promoter	N/A	N/A	RTS	4.5

