

# Sherwin-Williams Automotive Finishes VOC Compliance Chart

## CANADA

Last Rule Revision 07/01/2008

### METAL PRETREATMENT & SURFACE CLEANERS V.O.C. Limit 50 g/L

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
SC155 Plastic Parts Cleaner	VS100	-0-	5:9	25 g/L
W4K157 Aqua-Mate	water	-0-	1:5	25 g/L
W4K289 Met-L-Mate	-0-	-0-	As Packaged	0.00

### PRETREATMENT PRIMERS V.O.C. Limit 660 g/L

PRODUCT	ACTIVATOR	THINNER	MIXING RATIO	VOC MAX
PE995 Corrosion Shield LCF Etching Filler	ER996	ES-25	1:1:1	660 g/L

### PRIMER SURFACERS V.O.C. Limit 250 g/L

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
P27 Primer-Surfacers	AS9, ES15, ES20, ES25	H45	4:1:1	250 g/L
NP75 2.1 Iso-Free Surfacers	ES-15 ES-20	NH77	5:2:1	250 g/L
NP2100 2.1 Iso-Free Primer-Surfacers	-0-	NH2200	3:1	250 g/L
21 Polyester Primer	-0-	1 Tube MEKP (0.75 oz)	Per Quart	12 g/L
W7A2260 AQUA-FILL 1K Waterborne	-0-	-0-	RTS	127 g/L
P30 Primer-Surfacers	SR15	UH900	2:2:1	250 g/L

### PRIMER SEALERS V.O.C. Limit 340 g/L

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
P27 Primer-Sealer	ES-15	H45+S42 converter	4:2:2:4	237 g/L
W7A2260 AQUA-FILL 1K Waterborne	-0-	W7A2261	2:1	155 g/L
E2A820/823	R7K7204	V6V825	10:2:1	336 g/L

### TOPCOAT - SINGLE STAGE V.O.C. Limit 420 g/L

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
Genesis 2.8	-0-	GH1096	3:1	336 g/L

### TOPCOAT - Color Coat V.O.C. Limit 420 g/L

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
AWX 3.5 VOC Waterborne Basecoat	4550035, 4550025	N/A	1:30%	410 g/L

### TOPCOAT - CLEARCOATS V.O.C. Limit 250 g/L

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
CC920 Speed Plus 2.1 Clearcoat	R24 R26 R28	UH924	3:1:1	250 g/L
CC921 Appearance Plus 2.1 Clearcoat	R24 R26 R28	UH924	3:1:1	250 g/L
CC923 2.1 Extreme Speed Clearcoat	R26 R28 R30	UH924	3:1:1	250 g/L
CC927 2.1 Matte Clearcoat		See PDS for mix options		223 g/L
HPC21 15 minute air dry clearcoat	ES10, ES15, ES20	UH900	4:1:1	66 g/L
SRC2 Scratch Resistant	R24, R26, R28, R30	UH20	3:1:1	250 g/L
1100755 Elegance Clearcoat	ES55, ES56	UH900	2:1:1	250 g/L

### Adhesion Promoter V.O.C. Limit 840 g/L

PRODUCT	REDUCER	HARDENER	MIXING RATIO	VOC MAX
UPO7228 Low VOC Plastic Adhesion Promoter	N/A	N/A	RTS	540 g/L
UPO7229 Low VOC Plastic Adhesion Promoter	N/A	N/A	RTS	797 g/L



**SHERWIN-WILLIAMS**  
Automotive Finishes