



AUTOMOTIVE FINISHES

ULTRA INTERIOR™ Color with Vinyl Option

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PRODUCT DESCRIPTION:

ULTRA INTERIOR™ Color is a single-component system (requires no hardener) for painting interior parts or automotive quality vinyl. ULTRA INTERIOR™ is easy to apply and dries quickly to achieve a low gloss to match the gloss of interior parts. With the addition of one mixing clear (U7378) and the utilization of the existing Ultra System™ mixing machine, ULTRA INTERIOR™ is available in a wide variety of intermixed colors. ULTRA INTERIOR™ Color is considered a specialty coating for VOC regulated areas.

TECHNICAL DATA:

• Viscosity		• VOC Sprayable (lbs/gal)	
#4 Ford	12-14 sec.	with US2	5.74-5.94
#2 Zahn	14-16 sec.	with US3	5.76-5.98
• Recommended dry film thickness	1.5-2.5 mils	• Stain resistance	Excellent
• Gloss level	Adjustable		

SURFACE PREPARATION:

Bare plastic: (Interior only)

1. Solvent clean with UltraClean™ Surface Cleaner R7K158, SC155 or SC159 and wipe dry with a clean, dry cloth.
2. Apply 1 coat of Plastic Adhesion Promoters UPO7224, UPO7226, or UPO7227.

Bare metal: (Interior only)

1. Solvent clean with UltraClean™ Surface Cleaner R7K158 and wipe dry with a clean, dry cloth.
2. Apply 1 single wet coat of G.B.P.® Etching Filler E2G980 or E2G983.

Coated plastic or metal: (Interior only)

1. Wash surfaces with a mild detergent in hot water. Rinse well and wipe dry with a clean, dry cloth.
1. Solvent clean with UltraClean™ Surface Cleaner R7K158. Wipe dry with a clean, dry cloth.

Automotive Quality Vinyl (Interior/Exterior)

1. Wash surfaces with a mild detergent in hot water. Rinse well and wipe dry with a clean, dry cloth.
2. Solvent clean with UltraClean™ Surface Cleaner R7K158. Wipe dry with a clean, dry cloth.

(For the above products, refer to the appropriate product label or data page for complete information.)

MIXING:

Stir or shake ULTRA INTERIOR™ Color thoroughly before mixing.

1. Mix 4 parts color with 1-2 parts Reducer US1 - US6 (25-50% reduction).
2. Strain before use.

Notes:

1. If additional flow is required, add 1/2 ounce of Universal Urethane Retarder R7K6252 per sprayable quart.
2. Intermixed (unreduced) color can be stored up to 4 weeks. If stored beyond 4 weeks, container corrosion may occur in unlined metal containers.

APPLICATION:

1. Adjust air pressure at the gun to 30-35 psi for conventional siphon feed, 35 psi for conventional gravity feed, or 8-10 psi at the air cap for HVLP guns.
2. Apply 3-4 medium coats at a gun distance of 6-8 inches allowing each coat to become hand slick before applying the next coat.

DRYING SCHEDULE:

Dry times are based on the recommended dry film thickness; thicker films will extend drying times.

- Air dry times at 75°F and 50% R.H.:

Dust Free	5 minutes
Dry to Assemble	30 minutes

PRODUCT AT-A-GLANCE

PRODUCT

ULTRA INTERIOR™ Color with Vinyl Option

UIC Prefix

USE

- Fast drying, low gloss system
- Easy to apply
- Single component system
- Available in a wide variety of colors

BASECOAT SUITABLE SUBSTRATES

- Interior metal or rigid plastic parts
- ULTRASYSYSTEM® Plastic Primer UPO7224/UPO7226/UPO7227
- G.B.P.® Etching Filler
- Automotive Quality Vinyl

SURFACE PREPARATION

- **Wash** surfaces with mild detergent in hot water. Rinse well and wipe dry with a clean, dry cloth.
- **Solvent Clean** with UltraClean™ Surface Cleaner R7K158, and wipe with a clean, dry cloth.
- **Bare plastic:** Prime with ULTRASYSYSTEM® Plastic Primer UPO7224/UPO7226/UPO7227.
- **Bare metal:** Prime with G.B.P.® Etching Filler E2G980 or E2G983.

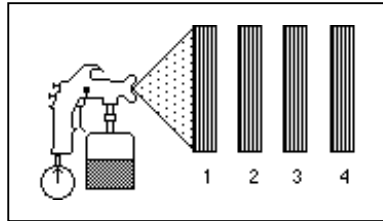
MIXING

- Stir or shake color thoroughly before mixing.
- Mix 4 parts of color with 1-2 parts of reducer (25-50% reduction).
- Stir and strain.



APPLICATION

- Siphon Feed: Apply 3-4 medium coats. Allow each coat to become hand slick.



30-35 psi for Conventional Siphon Feed gun
 35 psi for Conventional Gravity Feed gun
 8-10 psi at the cap for HVLP gun

RECOAT

- ULTRA INTERIOR™ Color with Vinyl Option can be recoated at any time with itself. However, after 48 hours, scuff sand with a gray nylon scuff pad or 600 grit wet before recoating with ULTRA INTERIOR™ color.
- **Note: Clearcoating is not recommended.**

NOTES

- Intermixed (unreduced) color can be stored up to 4 weeks. If stored beyond 4 weeks, container corrosion may occur in unlined metal containers.
- For hot/humid conditions add ½ oz Universal Urethane Retarder R7K6252 per sprayable quart.

PERSONAL PROTECTION

- Read all label directions before use.
- Refer to MSDS for specific information.
- Wear a positive air respirator when mixing and applying.
- Wear a NIOSH approved dust particulate mask when sanding.
- Wear safety glasses, shoe covers, coveralls and latex gloves, stretch hood when using this product.

To learn more about Sherwin-Williams Automotive products, visit our Web site at www.sherwin-automotive.com