



E-BASE TECHNICAL DATA

	<p>DESCRIPTION The E-Base System is an easy-to-apply, fast drying system designed to provide an economical basecoat/clearcoat system for refinishing passenger cars, trucks, local fleets, and light manufacturing.</p> <p>PHYSICAL DATA</p> <p>VOC as applied is 5.72 max. Potlife: Indefinite</p>											
	<p>SUBSTRATES</p> <table border="0"> <tr> <td>Primer Surfacers</td> <td>Primer Sealers</td> </tr> <tr> <td>Epoxy Primers</td> <td>Etching Fillers</td> </tr> <tr> <td>OEM Enamels</td> <td>Aged Refinish Materials</td> </tr> </table>	Primer Surfacers	Primer Sealers	Epoxy Primers	Etching Fillers	OEM Enamels	Aged Refinish Materials					
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	<p>MIXING</p> <p>For E-base colors, mix</p> <table border="0"> <tr> <td>1 PART</td> <td>1 PART</td> <td rowspan="2">Temperature ranges: WB4575 (45-75) WB6590 (65-90) WB85100 (85-100)</td> </tr> <tr> <td>COLOR</td> <td>WB4575, WB6590, OR WB85100</td> </tr> </table> <p>Note: to convert Express colors to E-base, mix</p> <table border="0"> <tr> <td>4 PARTS</td> <td>1 PART</td> <td>5 PARTS</td> </tr> <tr> <td>COLOR</td> <td>W9880</td> <td>WB4575, WB6590, WB85100</td> </tr> </table>	1 PART	1 PART	Temperature ranges: WB4575 (45-75) WB6590 (65-90) WB85100 (85-100)	COLOR	WB4575, WB6590, OR WB85100	4 PARTS	1 PART	5 PARTS	COLOR	W9880	WB4575, WB6590, WB85100
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	<p>APPLICATION</p> <p>Spray at 8-10 PSI at the cap for HVLP or 45-60 PSI for conventional guns. Apply 2-3 medium coats or until hiding allowing 5-10 minutes flash time between coats. Basecoats must be cleared. See Western Clearcoat technical data sheets for directions on clearcoats.</p>											
	<p>DRYING</p> <p><i>Air dry times @ 75 F</i></p> <table border="0"> <tr> <td>Dust Free</td> <td>15 MIN</td> </tr> <tr> <td>Tape Time</td> <td>40-50 MIN</td> </tr> <tr> <td>Recoat Time</td> <td>Minimum: 15-30 minutes Maximum: 24 hours</td> </tr> </table> <p>If dry spraying occurs, use slower reducer or add WR101 Retarder up to 4 oz. per ounce.</p>	Dust Free	15 MIN	Tape Time	40-50 MIN	Recoat Time	Minimum: 15-30 minutes Maximum: 24 hours					
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