








H-BASE TECHNICAL DATA

	<p>DESCRIPTION The H-Base System is an easy-to-apply, fast drying system designed to provide an economical basecoat/clearcoat system. H-Base is designed for refinishing passenger cars, trucks, local fleets and light manufacturing.</p> <p>PHYSICAL DATA VOC as applied is 5.65 max.</p> <p>Potlife: Indefinite</p>																		
	<p>SUBSTRATES</p> <table border="0"> <tr> <td>Primer Surfacers</td> <td>Primer Sealers</td> </tr> <tr> <td>Epoxy Primers</td> <td>Etching Fillers</td> </tr> <tr> <td>OEM Enamels</td> <td>Aged Refinish Materials</td> </tr> </table>	Primer Surfacers	Primer Sealers	Epoxy Primers	Etching Fillers	OEM Enamels	Aged Refinish Materials												
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	<p>MIXING</p> <p>Note: To convert Hi-Glo colors to basecoat, mix</p> <table border="0"> <tr> <td>4 PARTS</td> <td>1 PART</td> <td>5 PARTS</td> <td>Temperature ranges:</td> </tr> <tr> <td>(W500 Series</td> <td>W880</td> <td>WB4575, 6590, 85100</td> <td>WB4575 (45-75)</td> </tr> <tr> <td>Factory Pack Colors)</td> <td></td> <td></td> <td>WB6590 (65-90)</td> </tr> <tr> <td></td> <td></td> <td></td> <td>WB85100 (85-100)</td> </tr> </table> <p>OR</p> <table border="0"> <tr> <td>1 Part H-Base Intermix Color</td> <td>1 Part WB4575, 6590 or 85100</td> </tr> </table>	4 PARTS	1 PART	5 PARTS	Temperature ranges:	(W500 Series	W880	WB4575, 6590, 85100	WB4575 (45-75)	Factory Pack Colors)			WB6590 (65-90)				WB85100 (85-100)	1 Part H-Base Intermix Color	1 Part WB4575, 6590 or 85100
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	<p>APPLICATION</p> <p>Spray at 8-10 PSI at the cap for HVLP or 45-60 PSI for conventional guns. Apply 2-3 medium coats or until hiding allowing 5-10 minutes flash time between coats. Allow basecoat to flash 20 minutes before clearing. Basecoats must be cleared. Maximum recoat time is 3 hours. See Western Clearcoat technical data sheets for directions on clearcoats.</p>																		
	<p>DRYING</p> <p><i>Air dry times @ 75 F</i></p> <table border="0"> <tr> <td>Dust Free</td> <td>15 MIN</td> </tr> <tr> <td>Tape Time</td> <td>40-50 MIN</td> </tr> <tr> <td>Recoat Time</td> <td>Minimum: 20 minutes Maximum: 3 hours</td> </tr> </table> <p>If dry spraying occurs, use slower reducer or add WR101 Retarder up to 4 oz. per gallon</p>	Dust Free	15 MIN	Tape Time	40-50 MIN	Recoat Time	Minimum: 20 minutes Maximum: 3 hours												
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	<p>NOTES Intermix H-Base formula can be found on Microfiche WHB</p>																		

