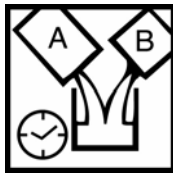
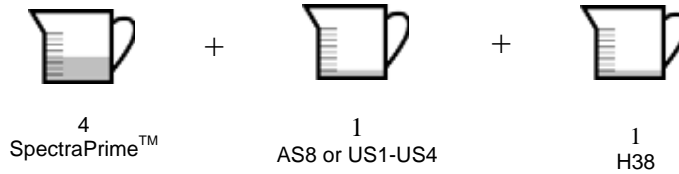


**SUITABLE SUBSTRATES**

- Treated Steel
- Galvanized Steel
- Treated Aluminum
- OEM Enamels
- Refinish Enamels
- Fiberglass
- Body Filler
- G.B.P. Etching Primer
- CORROSION SHIELD™

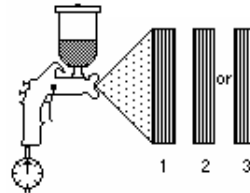


**MIXING**



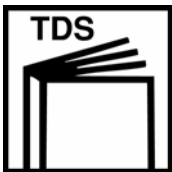
**APPLICATION**

- Apply 2 –3 medium/wet coats at a gun distance of 5" to 7"
- Allow each coat to flash 5 to 10 minutes
- 6-9 psi HVLP/ 25-45 psi Conventional



**RECOAT**

- SpectraSeal™ Color Sealer
- 2K S65 Basecoat Transparent / Adhesion Promoter
- ULTRA 7000® Basecoat and Single-stage.
- Acrylic Urethane Sealers
- Maximum recoat time after sanding: 7 days. After 7 days, solvent clean and scuff with gray nylon pad.



**NOTES**

- Excessive number of coats will extend drying times.
- When topcoating directly over SpectraPrime™ primer surfacer sand with P600 sandpaper.
- On Soluble substrates, use SpectraPrime™ on complete panels or for overall refinishing only.



**PERSONAL PROTECTION**

- For use by trained professionals only.
- Read label, directions, and MSDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.

**PRODUCT AT-A-GLANCE**



**PRODUCT DESCRIPTION:**

SpectraPrime™ Color Surfacer is a premium quality 2K-urethane primer-surfacer that utilizes state of the art Ure-Flex™ Technology to provide the ultimate in performance, versatility, and productivity. The P30 system offers seven FPC colors that can be used by themselves or in combination with each other to provide an unlimited color pallet. SpectraPrime™ provides the best in gloss holdout, resistance to film shrinkage, easy sanding, and does not require the addition of a flex additive for plastic parts repair/refinishing. P30SpectraPrime™ can be sanded in as little as 10 minutes with Infra Red cure, or 45 minutes at 70°F. SpectraPrime™ Color Surfacer can be converted to SpectraSeal™ Color Sealer, a wet-on-wet sealer or barrier coat. Please refer to the P30 SpectraSeal™ Product Data Sheet (AS2641) to learn more. From underhood topcoats, direct to OEM E-coat, Direct To Metal recommendations, plastic repair process, to typical collision repair scenarios, the P30 system is the most versatile product on the market.

**SURFACE PREPARATION:**

**Substrates:** Properly treated Steel, Galvanized Steel, Aluminum, or Fiberglass

1. Clean the surface with SC155 Water Based Surface Cleaner, followed by UltraClean™ Surface Cleaner R7K158 and wipe dry with clean, dry cloths.
2. Apply two coats of CORROSION SHIELD™ E2G970 or 2 medium-wet coats of G.B.P.® LCF Etching Filler PE990.
3. An etch primer is **NOT** required for small sand throughs or areas of bare metal that are 5" x 5" or smaller.

**Pre-painted Substrates:**

1. Clean the surface with SC155 Water Based Surface Cleaner, followed by UltraClean™ Surface Cleaner R7K158 and wipe dry with clean, dry cloths.
2. Sand repair area and featheredge using P80, P180, P280, and finish with P320 grit treated sandpaper on a random orbital sander. Use UltraClean™ Surface Cleaner R7K158 to remove sanding residue before recoating.

**DRYING SCHEDULE:**

**Air Dry:** 2-3 Hours at 70° F. with ULTRASOLV® Reducers.

**Air Dry:** 45 Minutes with AS8 Reducer

**Force Dry:** 20-30 Minutes at 140° F.

**Short Wave IR:** 5 minutes full power at 18"-20" distance using AS8 reducer with 2 to 3 coats applied using a wet-on-wet, limited flash application technique.  
10 minutes flash power, 10 minutes full power at 36" distance with US2-US4 reducers

**REGULATORY DATA\***

	As Packaged		As Applied	
	G/L	Lbs/Gal	G/L	Lbs/Gal
<b>VOC Total</b>	736	736	467	3.89
<b>VOC Less Exempt</b>	6.14	6.14	467	3.89
	<b>Lbs/Gal Solids</b>	<b>Lbs/Lbs Solids</b>	<b>Lbs/Gal Solids</b>	<b>Lbs/Lbs Solids</b>
<b>HAPs</b>	18.39	1.50	3.48	0.20
	<b>Wt.%</b>	<b>Vol.%</b>	<b>Wt.%</b>	<b>Vol.%</b>
<b>Volatiles</b>	76.8	84.8	33.1	54.2
<b>Water</b>	0.00	0.00	0.00	0.00
<b>Exempt Compounds</b>	0.00	0.00	0.00	0.00
	<b>G/L</b>	<b>Lbs/Gal</b>	<b>G/L</b>	<b>Lbs/Gal</b>
<b>Density</b>	958	8.00	1412	11.79