



## APPLICATION:

1. Adjust air pressure at the gun to **40-45 psi** for siphon feed gun, **35-40 psi** for gravity feed gun, or **40-45 psi** for pressure feed gun with **6-10 psi** pot pressure.
2. Spray **two or more medium wet coats** at a gun distance of 8"-10" allowing each coat to become hand slick before the next coat. Use medium coats for filling instead of heavy, wet coats to minimize film shrinkage. Recommended dry film thickness is 2.0-2.5 mils.
3. Clean spray gun with a quality lacquer thinner immediately after use.

## RECOMMENDED GUNS:

<u>Spray Gun Type</u>	<u>Manufacturer</u>	<u>Spray Gun Model</u>	<u>Nozzle</u>	<u>Air Cap</u>	<u>Gun Pressure</u>
HVLP Gravity Feed	SATA	MB	1.7-1.9 mm	Use one supplied	5-7 psi at cap
HVLP Gravity Feed	DeVilbiss	GTI	1.4-1.6 mm	#97	5-7 psi at cap
HVLP Gravity Feed	Sharpe	SGF98/SGF HVLP	1.6-1.8 mm	Use one supplied	5-7 psi at cap
Conv. Gravity Feed	SATA	Jet 90	1.8 mm	Use one supplied	30-35 psi at gun
Conv. Gravity Feed	Sharpe	SGF	1.8 mm	#10	30-35 psi at gun
Conv. Gravity Feed	DeVilbiss	JGA Series	1.8 mm EX	#80	30-40 psi at gun

\*Must check with manufacturer supplied air cap test kit.

## RECOATING:

1. Allow SuperCOMBO® to dry for a minimum of 30 minutes before sanding. Cool temperatures or high film thickness will extend this time.
1. Finish sand with 400 grit or finer sandpaper. If wet sanding, allow water to evaporate. Apply heat at 140°F for 15-20 minutes to ensure water has evaporated to prevent humidity blistering over time. Solvent clean with UltraClean® Surface Cleaner R7K158 or AQUA-MATE™ Low VOC Surface Cleaner W4K157 to ensure surface is free of sanding residue.
3. Sealing of Super COMBO® is recommended for maximum gloss holdout. Seal with JET SEAL® Primer-Sealer E2A26, E2R27, or E2A28; or ULTRA-FILL II® Acrylic Urethane Sealer E6H59 (for complete panels only). Do not use epoxy primers.
1. Super COMBO® may be directly recoated after sanding with most Sherwin-Williams acrylic topcoats\* but sealers are recommended for sealing large areas of primer-surfacer to prevent "bullseyes" and for uniform gloss holdout. When recoating with KEM TRANSPORT® Enamel, sealing is required. (\*ULTRA 7000® Basecoat/Clearcoat, ULTRA ONE STAGE™ Acrylic Urethane, ULTRA PLUS®, SHER-LAC® Acrylic Lacquer, ACRYLYD® Acrylic Enamel, ACRYLYD PLUS® Polyurethane Enamel.)

# PRODUCT AT-A-GLANCE

## PRODUCT

SuperCOMBO® Lacquer Primer-Surfacer

Gray P2A32  
Red Oxide P2N39  
Dark Gray P2A40

## USE

- A quick dry, lacquer based, economy primer-surfacer.
- Sands easily with no clogging of the sandpaper.
- Featheredges easily and fills 80-180 grit scratches.

## BASECOAT SUITABLE SUBSTRATES

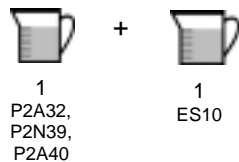
- Treated Steel\*
- Treated Aluminum\*
- Fiberglass
- OEM Lacquers
- \* See Surface Preparation
- OEM Enamels
- Refinish Lacquers
- Refinish Enamels
- MET-L-ETCH™
- G.B.P.® Etching Filler
- CORROSION SHIELD™
- DUAL-ETCH®
- MET-L-MATE®

## SURFACE PREPARATION

- **Wash** surfaces with a mild detergent in hot water. Rinse well and wipe dry with clean cloth.
- **Solvent clean** with a Sherwin-Williams solvent cleaner, and wipe dry with a clean cloth.
- **Grind** repair area to remove paint and all rust as needed.
- **Apply** a Sherwin-Williams body filler to clean bare metal as needed.
- **Sand** all areas to be refinished and featheredge all broken film areas.
- **Treat** bare metal with an appropriate Sherwin-Williams metal conditioner or etching primer.

## MIXING

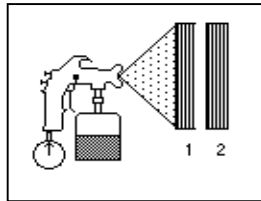
- Stir or shake SuperCOMBO® thoroughly before using.
- Mix by volume.



## APPLICATION

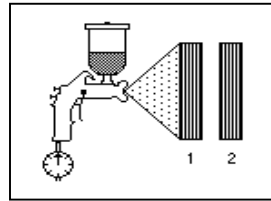
### Siphon Feed

Apply 2 or more medium wet coats.  
40-45 psi



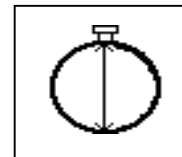
### Gravity Feed

Apply 2 or more medium wet coats.  
35-40 psi



### Time to Sand

30 min. (minimum) at 70°F



## RECOAT

- 1K Acrylic Adhesion Promoter
- ULTRA-FILL II® Urethane Sealers
- ULTRA 7000® Acrylic Urethane BC/CC\*
- ULTRA ONE-STAGE® Acrylic Urethane\*
- ULTRA ONE-STAGE TURBO®\*
- \*Sealing is recommended
- †Sealing is required
- SHER-LAC® Acrylic Lacquer, BC/CC\*
- JET SEAL® Primer-Sealer
- ACRYLYD® Acrylic Enamel\*
- ACRYLYD PLUS® Polyurethane Enamel\*
- KEM TRANSPORT® Enamel†

## NOTES

- Clean equipment immediately with a lacquer thinner.
- Finish sand with 320 or finer grit sandpaper.
- If wet sanding, allow water to evaporate. Apply heat at 140°F for 15-20 minutes to ensure water has evaporated to prevent humidity blistering over time.
- Remove sanding residue with AQUA-MATE™ W4K157 or UltraClean™ R7K158 before recoating.
- Recommended dry film thickness is 2.0-2.5 mils after sanding.

## PERSONAL PROTECTION

- Read all label directions before use.
- Refer to MSDS for specific information.
- Wear a positive air respirator when mixing and applying.
- Wear a NIOSH approved dust particulate mask when sanding.
- Wear safety glasses, shoe covers, coveralls and latex gloves, stretch hood when using this product.

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