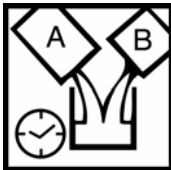




SUITABLE SUBSTRATES

- OEM Enamels
- Aged Refinishes
- UltraSystem® Undercoats
- Sherwin-Williams Adhesion Promoters



MIXING



UNDERHOOD COLORS = This application requires that all underhood basecoat colors be mixed @ 16:16:1 w/ RHF solvents and UH904 -- or -- mix @ 16:16:2 (8:8:1) w/ BCS Stabilizers and UH904. You do not need to apply clearcoat to ULTRA7000® underhood basecoat colors.

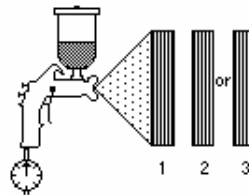
Note: For GM SPECIFICATIONS, mix 16:16:1 w/ RHF solvents and UH904 -- or -- mix 16:16:2 (8:8:1) w/ BCS Stabilizers and UH904.

Note: Pot life is 8 hours.

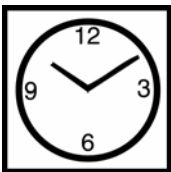


APPLICATION

- Apply 2-3 medium coats or until hiding is achieved.
- Allow each coat to flash until hand slick.
- 7-9 psi HVLP/ 45 psi Conventional

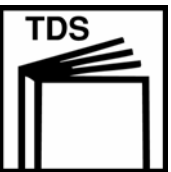


Note: Use a low-pressure mist (drop) coat to even out metallic/mica colors and for blending.



RECOAT

- Clearcoat ULTRA 7000® color with ULTRA 7000® Clearcoat. See clearcoat data sheets for specific instructions.
- Recoat basecoat colors before 7 days or remove basecoat color.



NOTES

- Do not use fisheye eliminators in basecoat color, as it will adversely affect the adhesion of the clearcoat.
- If dirt must be removed, areas 4" or smaller may be wet sanded with P600 or finer. Sanded areas MUST be recoated with basecoat color before clear coating.
- Pot Life: 8 hours*

*Note: If using BCS Stabilizers without adding hardener, the potlife is indefinite.



PERSONAL PROTECTION

- For use by trained professionals only.
- Read label, product data sheet, and MSDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.



PRODUCT DESCRIPTION:

ULTRA 7000® Basecoat is an easy-to-apply, fast-drying basecoat that uses unique state of the art resin technology. ULTRA 7000® Basecoat offers exceptional clear coat gloss hold out and distinction of image, while providing excellent clearcoat to basecoat adhesion. Ultra 7000® Basecoat provides excellent color match to OEM Basecoat/Clearcoat colors, as well as OEM Underhood Colors.

SURFACE PREPARATION:

1. When sealing, final sand repair area with P400 -P800 grit sandpaper. If directly top coating over primer, final sand with P600-P800 sandpaper. Sanding can be done either wet or dry.
2. Solvent clean with appropriate Sherwin-Williams surface cleaner and wipe dry with a clean cloth.
3. Treat sand-throughs to bare metal with a Sherwin-Williams self-etching primer or SqueegeePrime® Cartridge.

Preparation for Blending Panels (Prior to Basecoat Application):

1. Solvent clean with appropriate Sherwin-Williams surface cleaner and wipe dry with a clean cloth.
2. Blend panel should be sanded with P800 – P1000 grit sand paper on a random orbital sander or with USP90 scuffing gel and water using a gray nylon-scuffing pad. Rinse surface thoroughly and wipe dry with a dry clean cloth.
3. Repeat step one - then thoroughly tack the surface to be painted with a clean tack cloth.

BASECOAT STABILIZER / TEMPERATURE RANGE:

	FAST	STANDARD	MEDIUM / SLOW	HI-TEMP
Size of Repair	RHF65 or BCS65	RHF75 or BCS75	RHF85 or BCS85	RHF95 or BCS95
Small spot repairs	60 - 90°F	75 - 90°F	85 - 100°F	Above 110°F
1- or 2-panel repair	60 - 80°F	70 - 85°F	80 - 100°F	Above 100°F
Multi-panel repair	60 - 70°F	65 - 75°F	75 - 95°F	Above 95°F
Complete refinishing	Below 60°F	60 - 70°F	70 - 90°F	Above 90°F

DRYING SCHEDULE: Air dry times @ 75°F and 50% R.H.:

	FAST	STANDARD	MEDIUM / SLOW	HI-TEMP
	RHF65 or BCS65	RHF75 or BCS75	RHF85 or BCS85	RHF95 or BCS95
Dust free	2 - 5 minutes	5 minutes	7 minutes	10 minutes
Tape time	10 - 20 minutes	10 - 20 minutes	10 - 20 minutes	10 - 20 minutes
Recoat	10 - 20 minutes	10 - 20 minutes	10 - 20 minutes	10 - 20 minutes

REGULATORY DATA:

	As Packaged		As Applied	
	G/L	Lbs/Gal	G/L	Lbs/Gal
VOC Total	736	6.14	790	6.59
VOC Less Exempt	736	6.14	790	6.59
	Lbs/Gal Solids	Lbs/Lbs Solids	Lbs/Gal Solids	Lbs/Lbs Solids
HAPs	18.39	1.50	41.02	3.51
	Wt.%	Vol.%	Wt.%	Vol.%
Volatiles	76.8	84.8	86.6	91.3
Water	0.00	0.00	0.00	0.00
Exempt Compounds	0.00	0.00	0.00	0.00
	G/L	Lbs/Gal	G/L	Lbs/Gal
Density	958	8.00	912	7.62