



**APPLICATION:**

1. Adjust air pressure at the gun to 45-55 psi for siphon feed gun or 45-55 psi or 8-12 oz./min. for pressure feed gun with 6-10 psi pot pressure.
2. Spray 1-2 medium wet coats or one full wet coat at a gun distance of 8"-10". Recommended dry film thickness is 1.0-1.2 mils when used as a sealer and 1.5-1.7 mils when used a shop coat primer.
3. Clean spray gun with Gun and Equipment Cleaner R7K105.

**GUN AND EQUIPMENT RECOMMENDATIONS:**

<b><i>Spray Gun Type</i></b>	<b><i>Manufacturer</i></b>	<b><i>Spray Gun Model</i></b>	<b><i>Nozzle</i></b>	<b><i>Air Cap</i></b>
Siphon	DeVilbiss	JGA Series	.070/1.8 mm	80
	Sharpe	975/971	.070/1.8 mm	#10
Conventional Pressure Pot	Binks	Gold #7	1.2mm	66SK
	DeVilbiss	JGA Series	.0425/1.1 mm	80
	Sharpe	975/971	1.2 mm	#10
HVLP Pressure Pot	Kremlin	M21	#9	
	Binks	Mach 1	92/1.2 mm	95P/97P
	Sata	Jet/H NR95	1.2 mm	Supplied

**RECOATING:**

1. Small areas of SHER-JET™ may be wet sanded after 30 minutes with 600 grit wet sandpaper to remove dirt or overspray.
2. Allow SHER-JET™ to dry a minimum of 30-60 minutes before recoating. If topcoating with SUNFIRE®, allow SHER-JET™ to dry a minimum of one hour.

**Note:** To prevent a potential recoat lift when using SHER-JET™;

(1) Do not force dry the SHER-JET™ before topcoating.

(2) If painting over soluble substrates and if SHER-JET™ has been allowed to dry over 8 hours, apply one additional coat of SHER-JET™ before topcoating. Scuffing is not required unless the finish has dried longer than 72 hours, then scuff with a gray scuff pad and apply one additional coat of SHER-JET™.

# PRODUCT AT-A-GLANCE

## PRODUCT

SHER-JET™ 3.5 VOC Enamel Sealer

E2A55-Gray, E2R84-Red  
E2H85-Buff, E2W85-Off White

## USE

- Sprays easily with good flow and leveling.
- Improves color holdout, gloss and DOI.
- Minimizes featheredge lifting and sandscratch swelling.

## SUITABLE SUBSTRATES

- OEM Enamels
- Refinish enamels
- Treated steel, treated aluminum
- G.B.P.® Etching Filler
- ULTRA-FILL® Surfacer
- Vinyl Wash Primer
- Super COMBO® Surfacer
- ULTRA-FILL II® Primer-Surfacers

## SURFACE PREPARATION

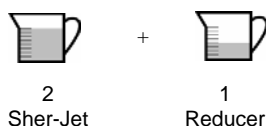
- **Wash** surfaces with a mild detergent in hot water. Rinse well and wipe dry with clean cloth.
- **Solvent clean** with an appropriate Sherwin-Williams solvent cleaner, and wipe dry with a clean cloth.
- **Apply** an appropriate **body filler** to clean bare metal as needed.
- **Sand** all areas to be refinished and featheredge all broken film areas.
- **Treat** bare metal with an appropriate Sherwin-Williams metal conditioner or etching primer.
- **Surface** repair area using ULTRA-FILL® or ULTRA-FILL II® Primer Surfacers.

## MIXING

- Stir or shake SHER-JET™ thoroughly before using.

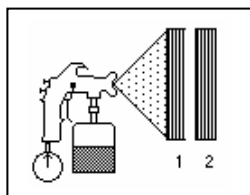
Reducer  
VS100  
R7K7210

Temperature  
80°F and below  
Above 80°F

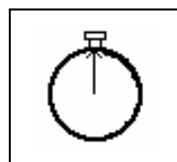


## APPLICATION

**Siphon Feed**  
Apply 1-2 medium coats



**Time to Topcoat**  
30-60 minutes @ 70°F



## TOPCOAT

- ULTRA ONE™ HPU 5.0/3.5
- SUNFIRE® Basecoat/Clearcoat
- SUNFIRE® Acrylic Urethane
- ACRYLYD® Acrylic Enamel
- WesThane® 5.0/3.5
- ACRYLYD® HS
- GENESIS® 3.5 VOC Acrylic Urethane 2.8/3.5

## NOTES

- Clean equipment immediately with Gun and Equipment Cleaner R7K105.
- Recommended dry film thickness is 1.0-1.2 mils when used as a sealer and 1.5-1.7 mils when used as a shop coat primer.

## PERSONAL PROTECTION

- Read all label directions before use.
- Refer to MSDS for specific information.
- Wear a NIOSH approved organic vapor respirator when mixing and applying.
- Wear a NIOSH approved dust particulate mask when sanding.
- Wear safety glasses, coveralls, respirator and latex gloves when using product.

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