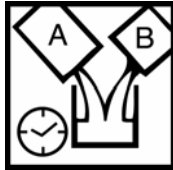


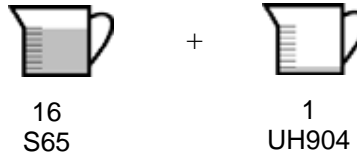
**SUITABLE SUBSTRATES**

- OEM Enamels
  - Ultra® System Undercoats
  - Aged Refinishes\*
- \*Do not use over lacquer substrates**



**MIXING**

**Adhesion Promoter S65**



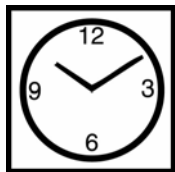
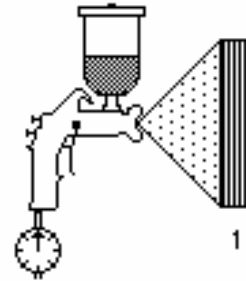
**APPLICATION**

**2K Adhesion Promoter**

- Apply 1 medium wet coat.
- 5-8 psi HVLP/ 30-40 psi Conventional.

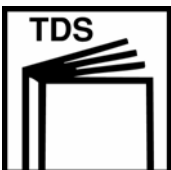
**Basecoat Transparent / Blender**

- Add S65 to reduced Basecoat color at a ratio of 25% to 100% for final blending application.
- 5-8 psi HVLP/ 45 psi Conventional.



**RECOAT**

- ULTRA 7000® Basecoat color, ULTRA 7000® Urethane Clearcoat, or ULTRA 7000® 2K single-stage topcoat.
- Basecoat must be applied within 1 hour to prevent recoat lift. If more than one hour has passed, reapply S65 before topcoating.
- Clearcoat can be applied anytime within 24 hours.



**NOTES**

- Pot Life: 48 hours at 75° with UH904 Hardener.
- Do not wet sand 2K S65.
- Do not add Fish Eye Eliminator, as it will adversely affect adhesion of the topcoat.



**PERSONAL PROTECTION**

- For use by trained professionals only.
- Read label, directions, and MSDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.



**PRODUCT DESCRIPTION:**

ULTRA 7000® **S65** 2K Basecoat Transparent / Adhesion Promoter is a unique product that offers the benefits of an adhesion promoter and the versatility of a transparent basecoat. **2K S65** can be used to improve adhesion of ULTRA 7000® basecoat color while improving the basecoat blending characteristics. **2K S65** offers a uniform ground coat for blending of ULTRA 7000® basecoat colors. **2K S65** improves adhesion of ULTRA 7000® basecoat or 2K Urethane Single Stage to properly prepared (lightly scuffed) OEM E-coat (new parts). **2K S65** can be quickly recoated “wet-on-wet” in as little as 5-15 minutes. **S65** may also be integrated into the basecoat when blending to reduce the pigment load while maintaining body.

**SURFACE PREPARATION:**

*Check local regulations regarding the use of solvent cleaners.*

**Preparation for Complete Panel Finishing and over Primer/Surfacers**

1. Solvent clean with appropriate Sherwin-William’s Surface Cleaner, and wipe dry with a clean, dry cloth.
2. Final sand repair area with P600 grit or finer sandpaper.
3. Treat sand-throughs to bare metal with E2G970 wash primer.

**Preparation for E-Coat Panels**

1. Solvent clean entire e-coat panel with appropriate Sherwin-William’s Surface Cleaner and wipe dry with a clean, dry cloth.
2. Scuff sand thoroughly with appropriate Sherwin-William’s Surface Cleaner using a gray nylon scuff pad and wipe dry.
3. Remove any factory primer imperfections using a DA with P600 grit sandpaper on an interface pad.
4. Repeat solvent cleaning step over entire panel and wipe dry with a clean cloth.

**Preparation for Blending Panels**

1. Solvent clean blend areas with appropriate Sherwin-William’s Surface Cleaner and wipe dry with a clean, dry cloth.
2. Blend panel must be sanded with P800 grit or finer sandpaper on a random orbital sander or scuff sand with a gray scotch bright and USP90 Liquid Scuffing Gel with water. Rinse thoroughly with clean water and dry with a clean cloth.
3. Repeat step one, and then thoroughly tack surfaces to be painted with a clean tack cloth.

**REGULATORY DATA**

	As Packaged		As Applied	
	G/L	Lbs/Gal	G/L	Lbs/Gal
VOC Total	707	5.90	679	5.67
VOC Less Exempt	707	5.90	679	5.67
	Lbs/Gal Solids	Lbs/Lbs Solids	Lbs/Gal Solids	Lbs/Lbs Solids
HAPs	7.35	0.78	5.62	0.59
	Wt.%	Vol.%	Wt.%	Vol.%
Volatiles	81.0	85.3	76.7	81.8
Water	NA	NA	NA	NA
Exempt Compounds	0	0	0	0
	G/L	Lbs/Gal	G/L	Lbs/Gal
Density	873	7.29	558	7.39