SHERWIN-WILLIAMS
Automotive Finishes

CC930
ULTRA 7000®
Speed Plus Performance Clearcoat

PRODUCT AT-A-GLANCE

SUITABLE SUBSTRATES

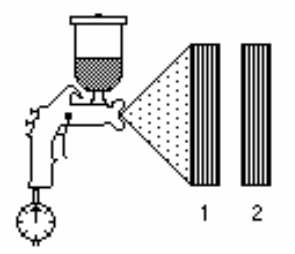
- OEM topcoatss
- Aged Refinishes
- Ultra 7000® Basecoat Colors

MIXING

3	1	10%
CC930	UH904	US1 – US6

APPLICATION

- Apply 2 wet coats using a limited flash application method.
- 9-10 psi HVLP/ 35-45 psi Conventional
- See reverse for complete list of application techniques.



DRYING SCHEDULE

	AIR DRY	SHORT BAKE	FULL BAKE
DUST FREE	20-30 MIN.	10 MIN. @ 140 F SURFACE TEMP.	10-15 MIN @ 125º F SURFACE TEMP.
TO BUFF	1.5-2 HRS.	ALLOW TO COOL 20 MIN.	ALLOW TO COOL 30 MIN.
TO DELIVER	3-4 HRS	AFTER 20 MIN COOL DOWN PERIOD	AFTER 30 MIN COOL DOWN PERIOD

NOTES

- If fisheyes are a problem, add ½ ounce of V3K780 Fisheye eliminator per sprayable quart of clearcoat. Do not use Fisheye Eliminator in Basecoat Color.
- Pot life: 1 hour at 70º F.

PERSONAL PROTECTION

- For use by trained professionals only.
- Read label, directions, and MSDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.

Cleveland, OH 44115
Printed in USA
AS2489
4/28/06

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ULTRA 7000®
Speed Plus Performance Clearcoat

PRODUCT DESCRIPTION:

ULTRA 7000® Speed-***Plus*** Performance Clearcoat CC930 is a premium quality, high solids, urethane clearcoat designed to deliver maximum speed and productivity. CC930 has excellent gloss hold out and appearance and is out of dust in 20 minutes. CC930 can be sanded and buffed with a 90-minute air dry and can be "short-baked" for increased productivity. CC930 is low in VOC at less than 3.5 pounds per sprayable gallon, which makes it ideal for use in regulated areas requiring 4.5 and up to 5.0 basecoat/clearcoat composite.

SURFACE PREPARATION:

CC930 Speed-Plus Performance Clearcoat is designed for use over ULTRA 7000® basecoat colors and properly prepared OE clearcoat in the case of blending.

- Allow ULTRA 7000® basecoat color to flash 10-20 minutes before applying clearcoat.

Preparation for Blending Panels

1. Solvent clean with appropriate Sherwin-Williams surface cleaner and wipe dry with a clean cloth.
2. Blend panel should be sanded with P800 grit or finer paper on a random orbital sander, or scuff sand with a gray scuff pad and USP90 ULTRA SCUFFING PASTE and water. Rinse thoroughly and dry with a clean cloth.
3. Repeat step one, and then thoroughly tack surfaces to be painted with a clean tack cloth.

Application Techniques:

WET-ON-WET/LIMITED FLASH APPLICATION – Please consult your technical representative for training on the Wet-on-Wet, single application (limited flash) technique. This technique is preferred and enhances shop productivity once the technician has been trained. Desired film build is 2.0 – 2.5 mils (dry).

FOR SINGLE OR TWO-PANEL REPAIR: Apply even medium to light first coat to entire surface with gun distance of 4 to 6 inches. Flash for 2 to 5 minutes before second coat.

FOR MULTI-PANEL REPAIR (3 OR MORE PANELS): Follow first coat immediately with second coat. First coat should be even without missed areas but not heavy and wet. Flash time between coats is not necessary. Check for proper atomization. NOTE: For extra flow and leveling, use next higher ULTRA-SOLV® reducer (i.e. if you are using US4, substitute US5), or blend ULTRA-SOLV® reducers that best fit the application conditions.

NORMAL APPLICATION - Apply only 2 wet coats at a gun distance of 5 – 7 inches. Apply the second coat of clear after the first coat has become hand slick but before 45 minutes to prevent a possible recoat lift. Desired film build is 2.0 – 2.5 mils (dry).

TO BLEND CLEARCOAT EDGE, use BS10 Ure-Blend ™ in second gun at low-pressure 20 – 25 psi conventional and 5 psi HVLP cap pressure. Apply only enough blending solvent necessary to melt blend edge. DO NOT add BS10 to CC930 clearcoat prior to using BS10 as a blending solvent.

REGULATORY DATA*

	As Packaged		As Applied	
	G/L	**Lbs/Gal**	**G/L**	**Lbs/Gal**
VOC Total	359	2.99	374	3.12
VOC Less Exempt	420	3.51	416	3.47
	Lbs/Gal Solids	**Lbs/Lbs Solids**	**Lbs/Gal Solids**	**Lbs/Lbs Solids**
HAPs	0.00	0.00	0.00	0.00
	Wt.%	**Vol.%**	**Wt.%**	**Vol.%**
Volatiles	48.9	56.5	46.1	53.7
Water	NA	NA	NA	NA
Exempt Compounds	11.9	14.6	8.0	10.0
	G/L	**Lbs/Gal**	**G/L**	**Lbs/Gal**
Density	970	8.10	984	8.22

* As applied information based off a 3:1:10% mix with UH904 and US3.

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