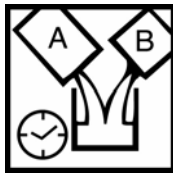
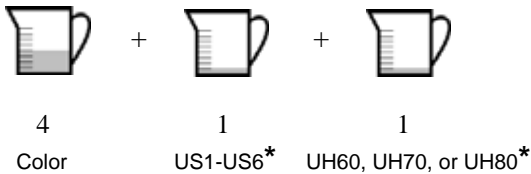


SUITABLE SUBSTRATES

- OEM Enamels
- Aged Refinishes
- G.B.P.® Etching Primer
- ULTRA-FILL II® Primers
- ULTRA-FILL II® Sealers
- NP75 SqueegeePrime™



MIXING



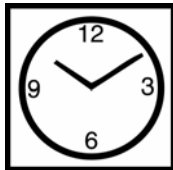
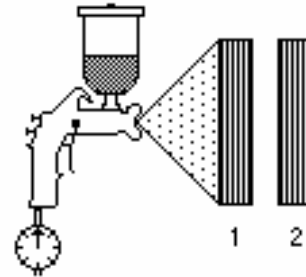
***NOTE -** When mixing flat black U12739 - Use US1, US2, or US3 reducer with UH60, or UH70 hardener **ONLY**. Use of US5, US6, and UH80 will increase the paint's flow and leveling and increase the gloss level.

***NOTE -** For full gloss ULTRA ONE HPU colors = The use of UH60 or UH70 hardeners may cause die back and will shorten pot life considerably



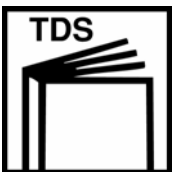
APPLICATION

- Apply 2 wet coats.
- Allow each coat to flash until hand slick.
- 9-10 psi HVLP/ 40-50 psi Conventional.



RECOAT

- ULTRA ONE HPU™ Color can be recoated at anytime with itself.
- Scuff Sand after 24 hours.



NOTES

- If fisheyes are a problem, add up to ½ ounce of V3K780 Fisheye Eliminator per sprayable quart.
- For flexible parts add one part V6V299 flex additive to overall mix.



PERSONAL PROTECTION

- For use by trained professionals only.
- Read label, directions, and MSDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.



PRODUCT DESCRIPTION:

ULTRA ONE_{HPU}™ is an acrylic urethane, single-stage system designed for repair of OEM single-stage finishes. ULTRA ONE_{HPU}™ provides the ultimate in speed and performance! ULTRA ONE_{HPU}™ has excellent durability and outstanding urethane performance properties, and offers fast dry times. ULTRA ONE_{HPU}™ reduces cycle times and improves productivity while providing superior gloss and distinction of image. ULTRA ONE_{HPU}™ meets requirements of 5.0 lbs/gal for single stage topcoats.

SURFACE PREPARATION:

1. Final sand repair area when sealing with P400 grit or finer sandpaper. When directly topcoating over primer surfacer, final sand repair area with P600 or finer sandpaper. Sanding can be done either wet or dry.
2. Solvent clean area to be refinished with appropriate Sherwin-Williams surface cleaner. Wipe dry with a clean cloth.
3. Treat sand throughs to bare metal with appropriate Sherwin-Williams metal treatment system.
4. If a sealer is required, use any of the following: SpectraSeal™, ULTRA-FILL® II Sealers, or S66 2K Basecoat Transparent / Adhesion Promoter.

TEMPERATURE RANGE:

- Reducer Selection Chart (choose the ULTRASOLV® reducer that best fits shop air dry temperature)
- Also please refer to the mixing notes on page one of this document in your selection of the proper reducer.

Reducer	Temperature Range	
US-1	50 – 70° F	Air Dry
US-2	60 – 80° F	Air Dry
US-3	70 – 85° F	Air Dry or Short Bake
US-4	75 – 90° F	Air Dry or Short / Full Bake
US-5	80 – 95° F	Air Dry or Short /Full Bake
US-6	95° F and Above	Air Dry or Short / Full Bake

For large repairs in hot conditions, choose the next higher solvent temperature range.

REGULATORY DATA

	As Packaged		As Applied	
	G/L	Lbs/Gal	G/L	Lbs/Gal
VOC Total	593	4.95	572	4.78
VOC Less Exempt	593	4.95	572	4.78
	Lbs/Gal Solids	Lbs/Lbs Solids	Lbs/Gal Solids	Lbs/Lbs Solids
HAPs	2.01	0.18	1.24	0.11
	Wt.%	Vol.%	Wt.%	Vol.%
Volatiles	59.6	69.6	58.1	67.2
Water	NA	NA	NA	NA
Exempt Compounds	0.00	0.00	0.00	0.00
	G/L	Lbs/Gal	G/L	Lbs/Gal
Density	995	8.31	985	8.23