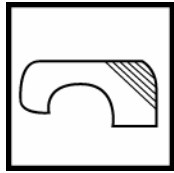


# PLANET COLOR™

## Basecoat Intermix Color

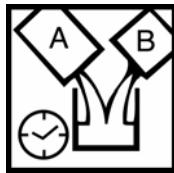
### Prefix PCB

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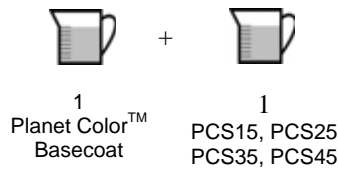


### SUITABLE SUBSTRATES

- OEM Enamels
- Aged Refinishes
- Ultra® System Undercoats
- Sherwin-Williams Adhesion Promoters

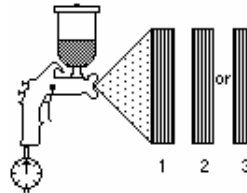


### MIXING

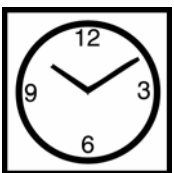


### APPLICATION

- Apply 2-3 medium coats or until hiding is achieved.
- Allow each coat to flash until hand slick
- 7-9 psi HVLP/ 45 psi Conventional



**Note:** Use a low-pressure mist (drop) coat to even out metallic/mica colors and for blending



### RECOAT

- Clear coat Planet Color® Basecoat with ULTRA 7000® Clear coat. See clear coat data sheet for specific instructions.
- Recoat basecoat colors before 7 days or remove basecoat color.



### NOTES

- Do not use fisheye eliminators in basecoat color, as it will adversely affect the adhesion of the clear coat.
- If dirt must be removed, areas 4" or smaller may be wet sanded with P600 or finer. (Sanded areas MUST be recoated with basecoat color before clear coating.)
- Pot Life: 8 hours



### PERSONAL PROTECTION

- For use by trained professionals only.
- Read label, directions, and MSDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.



# PLANET COLOR™

## Basecoat Intermix Color

### Prefix PCB

#### PRODUCT DESCRIPTION:

Planet Color™ is a new dimensional coatings system used with the ULTRA 7000® basecoat system resulting in custom colors with unparalleled durability. Planet Color™ urethane technology provides the flexibility to mix and save custom formulas to simplify repairs, or for future use. Planet Color™ includes unique optically enhanced additives in a two or three-stage application process creating a pallet limited only by your imagination – opening the door to a world “Where Art and Science Collide™”.

#### SURFACE PREPARATION:

1. When sealing, final sand repair area with P400 – P600 grit sandpaper. If directly top coating over primer, final sand with P600 grit or finer sandpaper. Sanding can be done either wet or dry.
2. Solvent clean with appropriate Sherwin-Williams surface cleaner and wipe dry with a clean cloth.
3. Treat sand-through to bare metal with a Sherwin-Williams self-etching primer.

#### *Preparation for Blending Panels (Prior to Basecoat Application):*

1. Solvent clean with appropriate Sherwin-Williams surface cleaner and wipe dry with a clean cloth.
2. Blend panel should be sanded with P800 – P1000 grit sand paper on a random orbital sander or with USP90 Ultra Scuffing Paste and water using a gray nylon-scuffing pad. Rinse surface thoroughly, then dry with a dry clean cloth.
3. Repeat step one - then thoroughly tack the surface to be painted with a clean tack cloth.

#### BASECOAT STABILIZER / TEMPERATURE RANGE:

	<b>FAST</b>	<b>STANDARD</b>	<b>MEDIUM / SLOW</b>	<b>HI-TEMP</b>
<b>Size of Repair</b>	<b>PCS15</b>	<b>PCS25</b>	<b>PCS35</b>	<b>PCS45</b>
Small spot repairs	60 - 90°F	75 - 90°F	85 - 100°F	above 110°F
1- or 2-panel repair	60 - 80°F	70 - 85°F	80 - 100°F	above 100°F
Multi-panel repair	60 - 70°F	65 - 75°F	75 - 95°F	above 95°F
Complete refinishing	Below 60°F	60 - 70°F	70 - 90°F	above 90°F

#### DRYING SCHEDULE: *Air-dry times @ 75°F and 50% R.H.:*

	<b>FAST</b>	<b>STANDARD</b>	<b>MEDIUM / SLOW</b>	<b>HI-TEMP</b>
	<b>PCS15</b>	<b>PCS25</b>	<b>PCS35</b>	<b>PCS45</b>
Dust free	2 - 5 minutes	5 minutes	7 minutes	10 minutes
Tape time	10 - 20 minutes	20 - 30 minutes	20 - 30 minutes	40 minutes
Recoat	10 - 20 minutes	20 - 30 minutes	20 - 30 minutes	30 - 40 minutes

#### REGULATORY DATA\*:

	As Packaged		As Applied	
	<b>G/L</b>	<b>Lbs/Gal</b>	<b>G/L</b>	<b>Lbs/Gal</b>
<b>VOC Total</b>	736	6.14	790	6.59
<b>VOC Less Exempt</b>	736	6.14	790	6.59
	<b>Lbs/Gal Solids</b>	<b>Lbs/Lbs Solids</b>	<b>Lbs/Gal Solids</b>	<b>Lbs/Lbs Solids</b>
<b>HAPs</b>	18.39	1.50	41.02	3.51
	<b>Wt.%</b>	<b>Vol.%</b>	<b>Wt.%</b>	<b>Vol.%</b>
<b>Volatiles</b>	76.8	84.8	86.6	91.3
<b>Water</b>	0.00	0.00	0.00	0.00
<b>Exempt Compounds</b>	0.00	0.00	0.00	0.00
	<b>G/L</b>	<b>Lbs/Gal</b>	<b>G/L</b>	<b>Lbs/Gal</b>
<b>Density</b>	958	8.00	912	7.62

\*Regulatory Information is for Ultra 7000® Basecoat System Only