

PLANET COLOR™

Single Stage Intermix Color Prefix PC1

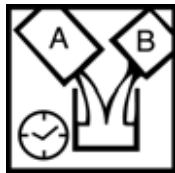
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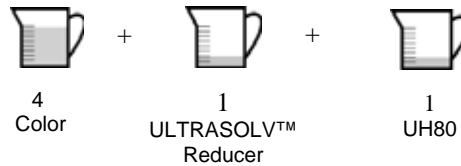


SUITABLE SUBSTRATES

- OEM Enamels
- Aged Refinishes
- Ultra® System Undercoats
- Sherwin-Williams Adhesion Promoters

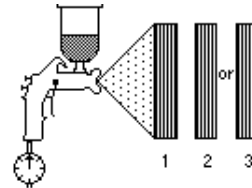


MIXING



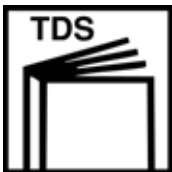
APPLICATION

- Apply 2 wet coats or until hiding is achieved.
- Allow each coat to flash until hand slick.
- 9-10 psi HVLP/ 40-50 psi Conventional



RECOAT

- Planet Color Single Stage PC1 can be recoated with itself at anytime without a recoat lift.
- Scuff Sand after 24 hours.



NOTES

- Pot Life: 2 hours at 75 ° with UH80 Hardener
- If fisheyes are a problem, add ½ ounce of V3K780 Fisheye eliminator per sprayable quart.



PERSONAL PROTECTION

- For use by trained professionals only.
- Read label, directions, and MSDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.



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Single Stage Intermix Color Prefix PC1

PRODUCT DESCRIPTION:

Planet Color™ Single Stage is a new dimensional coatings system used with the ULTRA ONE HPU™ Single Stage system resulting in custom color effects with unparalleled durability. Planet Color™ urethane technology provides the flexibility to mix and save custom formulas to simplify repairs, or for future use. Planet Color™ Single Stage system includes unique optically enhanced additives in a single-stage application process that creates surface textures and effects limited only by your imagination – opening the door to a world “Where Art and Science Collide™”.

SURFACE PREPARATION:

1. **Final Sand** repair area when sealing with P400 grit or finer sandpaper. When directly topcoating over primer, final sand repair area with P600 grit sandpaper. Sanding can be done either wet or dry.
2. **Solvent clean** with an appropriate SHERWIN-WILLIAMS surface cleaner, and wipe dry with a clean cloth.
3. **Treat** sand throughs to bare metal with appropriate metal treatment system.
4. **Seal** with any of the following sealers: SpectraSeal™, ULTRA-FILL® II Sealers, or S65 2K Basecoat Transparent / Adhesion Promoter.

TEMPERATURE RANGE:

- Reducer Selection Chart (choose the ULTRASOLV® reducer that best fits shop air dry temperature):

Reducer	Temperature Range	
US-1	50 – 70° F	Air Dry
US-2	60 – 80° F	Air Dry
US-3	70 – 85° F	Air Dry or Short Bake
US-4	75 – 90° F	Air Dry or Short / Full Bake
US-5	80 – 95° F	Air Dry or Short /Full Bake
US-6	95° F and Above	Air Dry or Short / Full Bake

For large repairs in hot conditions, choose next solvent temperature range.

DRYING SCHEDULE:

Dry times are based on the recommended dry film thickness of 2.0-3.0 mils, thicker films will extend drying times.

Air dry at 75°F and 50% R.H.:		30 minutes
	To buff	Overnight
Force Dry	Short Bake	15 minutes at 125°F Surface Temperature
	Full Bake	30 minutes at 140°F Surface Temperature
	To Buff	2 hours after cool down if applicable

REGULATORY DATA

	As Packaged		As Applied	
	G/L	Lbs/Gal	G/L	Lbs/Gal
VOC Total	401	3.35	445	3.71
VOC Less Exempt	467	3.90	491	4.10
	Lbs/Gal Solids	Lbs/Lbs Solids	Lbs/Gal Solids	Lbs/Lbs Solids
HAPs	1.23	0.10	0.82	0.07
	Wt.%	Vol.%	Wt.%	Vol.%
Volatiles	49.3	62.4	51.2	62.4
Water	NA	NA	NA	NA
Exempt Compounds	10.7	14.1	7.3	9.4
	G/L	Lbs/Gal	G/L	Lbs/Gal
Density	1040	8.68	1015	8.47