



PLANET COLOR® CUSTOM PAINTS
PCMC3
Marble FX

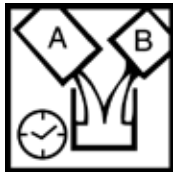
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SUITABLE SUBSTRATES

- OEM Enamels
- Planet Color® Basecoats
- Aged Refinishes



MIXING

PCMC3 Marble FX is ready to spray as packaged

Recommended Pigment Loading Per Quart of PCMC3

Crystal FX	1 gram
Reflective Crystal	1 gram
Electric Dye Concentrate	1 gram
Pearl Tones	1 gram



APPLICATION

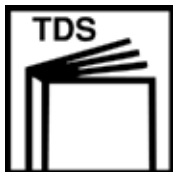
- 10 psi air cap pressure HVLP/ 40-50 psi inlet pressure Conventional
- Allow groundcoat base to dry 30 minutes prior to application of Marble FX.
- Apply 1 coat of PCMC3 Marble FX.
- Apply Marble FX to 16" square area (or no larger than you can easily work).
- Immediately apply plastic wrap, bubble wrap or bath sponge to attain desired effect.
- Wait 1-2 minutes before removing plastic wrap.



RECOAT

- **30 Minutes** flash prior to applying Electric Dye Concentrates* or Clear Coat.

*Clearcoat must be applied to Electric Dye Concentrates. Please allow a 30-minute flash prior to clearcoating.



NOTES

- Shake well prior to use.
- When adding Electric Dye Concentrates, dry times will be faster.
- Pot life: 1 – 7 Days



PERSONAL PROTECTION

- For use by trained professionals only.
- Read label, directions, and MSDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.



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PCMC3

Marble FX

PRODUCT DESCRIPTION:

Planet Color® Marble FX is a special blend of resins designed to create a multitude of intense custom effects. When used in conjunction with Planet Color® Pigment Additives and Electric Dye Concentrates, marble simulations, wood grain, snake skin effects and more can be produced. **(See Note Below)**

SURFACE PREPARATION:

1. Apply desired basecoat color. Any color can be used: For best results use Jet Black – Formula No. PCM1. Allow basecoat to dry 30 minutes prior to application of PCMC3 Marble FX.
2. Tack the surface using a clean tack cloth to remove any dust particles. This will help to ensure a clean finish.
3. Apply 1 wet coat onto an area that can be easily worked. (Usually no larger than 16" x 16")
4. Immediately apply plastic wrap (bubble wrap or bath sponges may be used as well to create varying customized appearances.) across the wet film. Lightly apply air pressure to the plastic wrap with an air blowgun to firmly set the wrap into the wet paint film.
5. Allow the plastic wrap to remain on the substrate for 1-2 minutes.
6. Remove the plastic wrap carefully. Repeat this process until all desired areas have been worked.
7. Allow the "marbilized" finish to flash 30 minutes prior to applying Electric Dye Concentrates or Clearcoats.

NOTE: There are many possibilities with the use of this product. Listed above is the process for creating a Marbilized finish using plastic wrap. The use of Sponges, Bubble Wrap or a variety of other things can be used to alter the appearance to many different customized possibilities. As with any automotive refinishing work we suggest testing on small panels to verify the effect you would like to achieve prior to your final application.

DRYING SCHEDULE:

Thicker films will extend drying times.

Air dry at 75°F and 50% R.H.:	To Touch	5-10 minutes
	To Topcoat	30 Minutes

REGULATORY DATA

	As Packaged	
	G/L	Lbs/Gal
VOC Total	744	6.2
VOC Less Exempt	744	6.2
	Wt.%	Vol.%
Volatiles	80-85	80-85
Water	NA	NA
Exempt Compounds	NA	NA
	G/L	Lbs/Gal
Density	960	8.0