

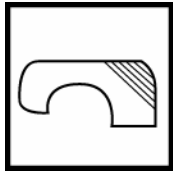
PCMC3

Planet Color™ Marbilizer

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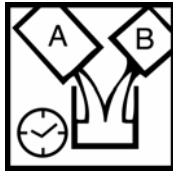
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SUITABLE SUBSTRATES

- OEM Enamels
- Planet Color™ Basecoats
- Aged Refinshes



MIXING

PCMC3 Marbilizer is ready to spray as packaged

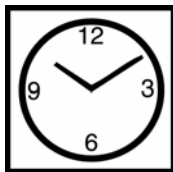
Recommended Pigment Loading Per Quart of PCMC3

| | |
|--------------------------|---------|
| Crystal FX | 1 ounce |
| Reflective Crystal | 1 ounce |
| Electric Dye Concentrate | 1 ounce |
| Pearl Tones | 1 ounce |



APPLICATION

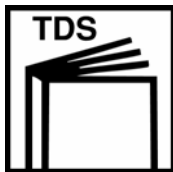
- 10 psi HVLP/ 40-50 psi Conventional
- Allow groundcoat base to dry 30 minutes prior to application of Marbilizer.
- Apply 1 coat of PCMC3 Marbilizer.
- Apply Marbilizer to 16" square area (or no larger than you can easily work).
- Immediately apply plastic wrap, bubble wrap or bath sponge to attain desired effect.
- Wait 1-2 minutes before removing plastic wrap.



RECOAT

- **30 Minutes** flash prior to applying Electric Dye Concentrates* or Clear Coat.

*Clearcoat must be applied to Electric Dye Concentrates. Please allow a 30-minute flash prior to clearcoating.



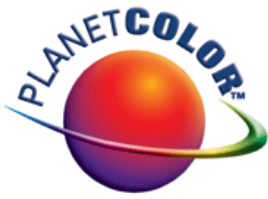
NOTES

- Shake well prior to use.
- When adding Electric Dye Concentrates, dry times will be faster.
- Potlife is unlimited.



PERSONAL PROTECTION

- For use by trained professionals only.
- Read label, directions, and MSDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.



PCMC3

Planet Color™ Marbilizer

PRODUCT DESCRIPTION:

Planet Color™ Marbilizer is a special blend of resins designed to create a multitude of intense custom effects. When used in conjunction with Planet Color™ Pigment Additives and Electric Dye Concentrates, marble simulations, wood grain, snake skin effects and more can be produced.

SURFACE PREPARATION:

1. Apply desired basecoat color. Any color can be used, but Jet Black – Formula No. PCM1 produces the best results. Allow basecoat to dry 30 minutes prior to application of PCMC3 Marbilizer.
2. Tack the surface using a clean tack cloth to remove any dust particles. This will help to insure a clean finish.
3. Apply 1 wet coat onto an area that can be easily worked. (Usually no larger than 16" x 16")
4. Immediately apply plastic wrap (bubble wrap or bath sponges may be used as well) across the wet film. Lightly apply air pressure to the plastic wrap with an air blowgun to firmly set the wrap into the wet paint film.
5. Allow the plastic wrap to remain on the substrate for 1-2 minutes.
6. Remove the plastic wrap carefully. Repeat this process until all desired areas have been worked.
7. Allow the "Marbilized" finish to flash 30 minutes prior to applying Electric Dye Concentrates or Clearcoats.

DRYING SCHEDULE:

Thicker films will extend drying times.

| | | |
|-------------------------------------|------------|--------------|
| Air dry at 75°F and 50% R.H.: | To Touch | 5-10 minutes |
| | To Topcoat | 30 Minutes |
| | | |

REGULATORY DATA

| | As Packaged | |
|------------------|-------------|---------|
| | G/L | Lbs/Gal |
| VOC Total | 744 | 6.2 |
| VOC Less Exempt | 744 | 6.2 |
| | Wt.% | Vol.% |
| Volatiles | 80-85 | 80-85 |
| Water | NA | NA |
| Exempt Compounds | NA | NA |
| | G/L | Lbs/Gal |
| Density | 960 | 8.0 |