

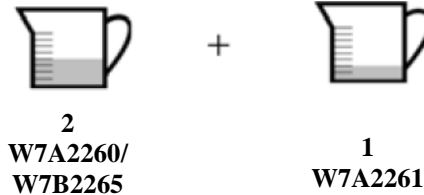


SUITABLE SUBSTRATES

- W7A2260/W7B2265 Primer Surfacers
- OEM Enamels
- Refinish Enamels
- Factory Primers
- CORROSION SHIELD™ Etching Primers



MIXING



- Stir or shake both W7A2260 and W7A2261 thoroughly before mixing together.
- After mixing products together, stir thoroughly and strain prior to application.
- An OPTIONAL 5% addition of deionized water may be added to improve flow and leveling.



APPLICATION

- 7 - 10 psi HVLP/ 30 – 35 psi Conventional

Wet-On-Wet Application: Apply 1 full, even, wet coat to achieve 0.8 to 1.2 mils, at a gun distance of 4" – 7" inches.

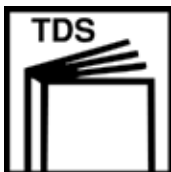
Barrier Coat Application: Apply 2 – 3 medium coats, allowing each coat to flash handslick between coats, to achieve 2.0 mils.



RECOAT

As a **Wet-On-Wet Sealer:** Allow to dry handslick before topcoating (usually 5 – 30 min., depending on temperature and film build). If the applied sealer has been kept clean and free from dust/dirt/contamination, no sanding/scuffing is needed for up to 24 hours. If W7A2260/W7B2265 sealer is allowed to dry more than 24 hours, scuff sand with a gray nylon scuffpad and apply topcoat.

As a **Barrier Coat Sealer:** Allow to air dry 30 minutes or force dry for 20 min. @ 140° F. If 24 hours has passed before a topcoat is applied, scuff sand with a gray scuff pad, before applying topcoat.



NOTES

- Excessive film builds, and cooler temperatures will extend drying times.
- On Soluble substrates, use W7A2260/W7B2265 on complete panels or for overall refinishing only.



PERSONAL PROTECTION

- For use by trained professionals only.
- Read label, directions, and MSDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.

PRODUCT AT-A-GLANCE



PRODUCT DESCRIPTION:

AquaFill® 1K Waterborne Primer Surfacer W7A2260/W7B2265 is a high performance primer-surfacer that offers 2K performance from a 1K product. These 2K properties include excellent texture, leveling, appearance, topcoat holdout and sandability. W7A2260/W7B2265 waterborne undercoat system is extremely versatile as it can convert to a primer sealer when used in conjunction with W7A2261 AquaFill® 1K Waterborne Primer Sealer Converter. This highly productive waterborne undercoat can be sanded in as little as 15 minutes and is an excellent fit in “sensitive” repair scenarios where lifting, edge mapping, and other similar defects may be a concern.

SURFACE PREPARATION:

1. Solvent clean with an appropriate Sherwin Williams surface cleaner*. Wipe dry with clean cloth.
2. Apply an etch primer for any sand throughs or areas of bare metal. Apply first coat of W7A2260/W7B2265 Sealer over the etch primer area, allow to flash (2-3 minutes), then apply second coat over the entire repair area requiring sealer to insure adequate film build before topcoating.

**Check local regulations regarding the use of solvent cleaners.*

REGULATORY DATA

	As Packaged		As Applied	
	G/L	Lbs/Gal	G/L	Lbs/Gal
VOC Total	61	0.51	72	0.6
VOC Less Exempt	127	1.06	155	1.29
	Lbs/Gal Solids	Lbs/Lbs Solids	Lbs/Gal Solids	Lbs/Lbs Solids
HAPs	0	0	0	0
	Wt.%	Vol.%	Wt.%	Vol.%
Volatiles	42.3	58.4	48.5	60.9
Water	37.8	52	42.6	53.3
Exempt Compounds	0	0	0	0
	G/L	Lbs/Gal	G/L	Lbs/Gal
Density	1360	11.35	1235	10.31