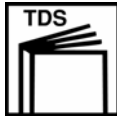




## TECHNICAL DATA SHEET



### DESCRIPTION

DIMENSION™ *PRO* Basecoat is a low cost, acrylic urethane basecoat with thousands of similar color matches to the original vehicle's color. DIMENSION™ *PRO* Basecoat delivers outstanding urethane performance properties, meets the National Rule VOC requirements of 5.0 lbs/gal, and is primarily an overall refinish line.

### PHYSICAL DATA

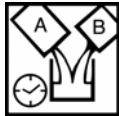
Pot Life: None

VOC Ready to Spray: VOC Composite RTS as Basecoat Clearcoat System is less than 5.0

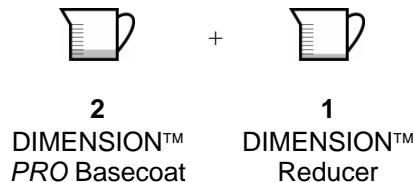


### SUBSTRATES

Properly prepared and cleaned: OEM enamels, aged refinishes, DIMENSION™ sealers and surfacers.



### MIXING



### REDUCER SELECTION CHART

DR733	50°-85°F
DR734	85°F and above

### LOW VOC REDUCER SELECTION CHART

DLV645	50°-85°F
DLV648	85°F and above



### APPLICATION

1. Apply 2-3 medium wet coats plus a drop coat.
2. Allow 5 minutes flash time between coats.
3. Allow to flash 15-20 minutes before clearcoating.
4. If not clearcoated in 7 days scuff sand basecoat and reapply.
 

HVLP	6 - 8 psi
Siphon Feed	35 - 45 psi



### DRYING

#### **Air Dry Times at 70°F**

Dust Free	10 minutes
Tape Free	15-30 minutes
To Apply Clearcoat	15-20 minutes



### SANDING OUT IMPERFECTIONS

To sand out imperfections after 15 minutes, wet sand 600 grit or finer to remove dust, dirt and to level surface. Must rebase with one or two coats of basecoat.