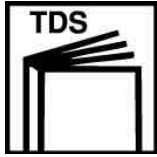


**TECHNICAL DATA SHEET**  
Low VOC Alkyd Urethane

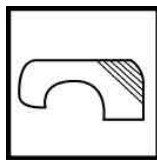


**DESCRIPTION**

DIMENSION™ Low VOC Alkyd Urethane is a low cost alternative alkyd urethane line with thousands of similar color matches to the original vehicles color. Primarily an overall refinish line.

**PHYSICAL DATA**

Pot Life: 1 hour **DA666** Fisheye Eliminator 1/4 to 1 oz/RTS qt.  
VOC Ready to spray: 3.5 lbs/gal. **DA664** Retarder 1 capful/RTS qt.

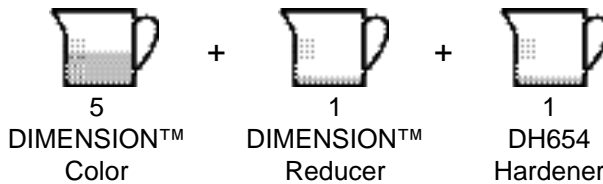


**SUBSTRATES**

Properly prepared and cleaned OE painted surfaces and Refinisher's Select™ sealers and surfacers.



**MIXING**



Reducer Selection Chart

DR631	50-65°F
DR632	60-75°F
DR633	70-80°F
DR634	75-90°F
DR635	85°F and above
DR636*	100°F and above

\* DR636 is formulated for use in extreme tropical and desert conditions.

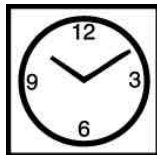
NOTE: Ranges based on single panel. For spot repairs, move one solvent faster. For multiple panels move one solvent slower.



**APPLICATION**

1. Apply 2-3 coats to hiding.
2. Apply a mist coat to even out metallics.
3. 10-15 minutes flash between coats.

HVLP 8-10 psi  
Siphon Feed 50-60 psi



**DRYING**

**Air Dry Times @ 70°F**

Dust Free 80 minutes  
Tape Free Overnight  
To Deliver Overnight or 12 hours after force dry

**Force Dry @ 140°F**

45 minutes

No recommendation to apply clearcoat at this time.



**BUFFING**

If necessary, after 24 hours air dry, sand with 1500 or finer grit paper and buff with the appropriate compound. Buffing is easiest when done within the first 48 hours following application. Take care in sanding and polishing single-stage metallics. Aggressive sanding can distort metal appearance. Sanding should be limited to de-nibbing imperfections with 2000 to 2500 grit sandpaper.

