



TECHNICAL DATA SHEET

DESCRIPTION



The basecoat is a low cost alternative basecoat line with thousands of similar color matches to the original vehicle color. The basecoat is primarily an overall refinish line.

PHYSICAL DATA

Pot Life: None

VOC Ready to Spray: VOC Composite RTS as Basecoat Clearcoat System is less than 5.0



SUBSTRATES

Properly prepared and cleaned Refinisher's Select™ sealers and surfacers.



MIXING



Reducer Selection Chart

DR631	50°-60°F
DR632	60°-70°F
DR633	70°-80°F
DR634	80°-100°F
DR635	100°F and above

NOTE: Ranges based on single panel. For spot repairs, move one solvent faster. For multiple panels move one solvent slower.

APPLICATION



1. Apply 2-3 medium wet coats plus a drop coat.
2. Allow 5 minutes flash time between coats.
3. Allow to flash 15-20 minutes before clearcoating.
4. If not clearcoated in 7 days scuff sand basecoat and reapply.

HVLP	6 - 8 psi
Siphon Feed	35 - 45 psi

DRYING



Air Dry Times at 70°F

Dust Free	10 minutes
Tape Free	15-30 minutes
To Apply Clearcoat	15-20 minutes

SANDING OUT IMPERFECTIONS



To sand out imperfections after 15 minutes, wet sand 600 grit or finer to remove dust, dirt and to level surface. Must rebase with one or two coats of basecoat.