



3.5 VOC 1K ENAMEL SEALER



TECHNICAL DATA SHEET

DS675 – 3.5 VOC Enamel Sealer Black
DS677 – 3.5 VOC Enamel Sealer Buff
DS679 – 3.5 VOC Enamel Sealer Gray

DS676 – 3.5 VOC Enamel Sealer Red
DS678 – 3.5 VOC Enamel Sealer Off-White

DESCRIPTION



DIMENSION™ Enamel Sealer is a low cost quick drying sealer designed to be used over a variety of properly prepared substrates. DIMENSION™ Enamel Sealer provides good topcoat gloss holdout, improved adhesion and corrosion resistance to properly prepared bare metal substrates, while providing excellent filling capabilities over minor surface scratches. DIMENSION™ Enamel Sealer is available in five colors – Red, Buff, Off-White, Black and Gray, and meets both National Rule and 3.5 VOC compliance.

PHYSICAL DATA

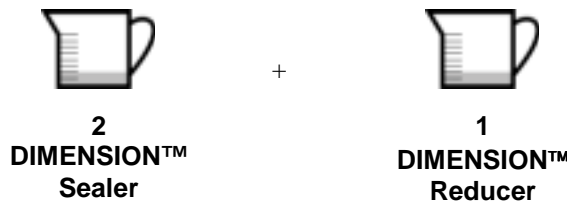
Pot Life: None
 VOC Ready to Spray: 3.5 to 4.6 lbs/gal

SUBSTRATES



Properly prepared bare metal or prepainted substrates.

MIXING



Reducer Selection Chart

National Rule – 4.6 VOC

DR631	50°-65°F
DR632	60°-75°F
DR633	70°-80°F
DR634	75°-90°F
DR635	85°F and above

3.5 VOC

DR641	80°F and below
DR642	Above 80°F

APPLICATION



- Apply 1-2 medium wet coats or one full wet coat at a gun distance of 8"-10".
- Allow 5-10 minutes flash time between sealer coats.
- Allow 30-60 minutes flash time to topcoat.

HVLP	8 - 10 psi
Siphon Feed	45 - 55 psi
Pressure Feed	45 - 55 psi or 8-12 oz/min with 6-10 psi pot pressure

DRYING



- Allow 30-60 minutes flash time to topcoat.
- The DIMENSION™ Enamel Sealer can be topcoated with any DIMENSION™ single-stage or basecoat system.
- If the DIMENSION™ Enamel Sealer is allowed to dry more than 8 hours, scuff and recoat with the appropriate DIMENSION™ sealer.