



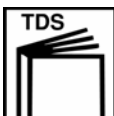
2.8 and 3.5 VOC Urethane Enamel



SCHOOL BUS YELLOW Intermix System (SB) TECHNICAL DATA SHEET

DESCRIPTION

DIMENSION 2.8 VOC Urethane Enamel is a low VOC, lead and chrome free urethane enamel designed for the refinishing of school buses. This intermix quality system offers outstanding hiding properties, sag resistance and gloss to match the School Bus Yellow color palette.



PHYSICAL DATA

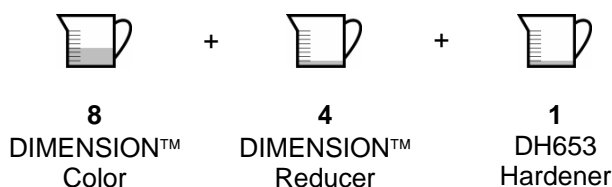
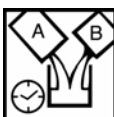
VOC Ready to Spray:	<2.8 lbs/gal	mixed with DR641 or DR642
VOC Ready to Spray:	<3.5 lbs/gal	mixed with DR631, DR632, DR633 or DR634
Volume Solids RTS:	34%	
Gloss @ 60°	>92°	

SUBSTRATES

Properly prepared and cleaned OE painted surfaces and appropriate VOC level Western® surfacers and sealers.



MIXING 2.8 VOC

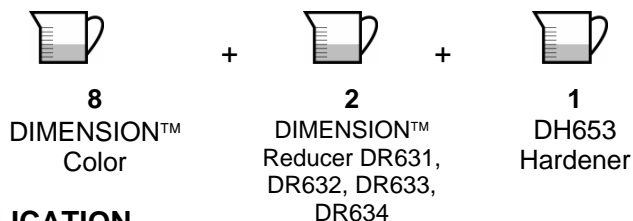


Reducer Selection Chart	
DR641	60°-85°F
DR642	80°-100°F

NOTE: Ranges based on single panel. For spot repairs, move one solvent faster. For multiple panels move one solvent slower.

DA660 Accelerator	2 Capful/RTS Qt.
DA666 Fisheye Eliminator	1/4 to 1 oz./RTSQt.

MIXING 3.5 VOC



Accelerator
DA660 2 capful/RTS qt.

Fisheye Eliminator
DA666: 1/4 to 1 oz/RTS qt.

APPLICATION



- Apply 2 coats to hiding.
- 10-15 minutes flash between coats.

HVLP	8 - 10 psi
Siphon Feed	50 - 60 psi
- For pressure pot set fluid flow to approximately 10-12 ounces./minute.

DRYING

Air Dry Times at 70°F @ 2.0 mil DFT

Dust Free	
Tape Free	
To Deliver	

DH653 (with DA660 Accelerator)

60 minutes
<6 hours
Overnight

