



TECHNICAL DATA SHEET

RS4000 – Sealer

DESCRIPTION

RS4000 is a fast drying 4.6 VOC enamel sealer. It is designed for overall sealing and can be recoated wet on wet. RS4000 has a one-component and two-component capabilities.



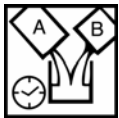
PHYSICAL DATA

One-component 4.6 pounds per gallon
Two-component 4.43 pounds per gallon



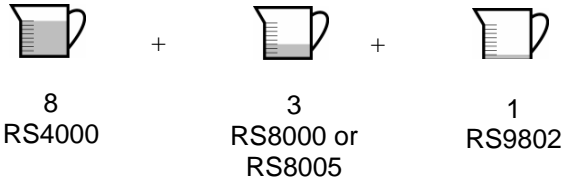
SUBSTRATES

Properly treated Steel, Galvanized Steel, Aluminum or Fiberglass.

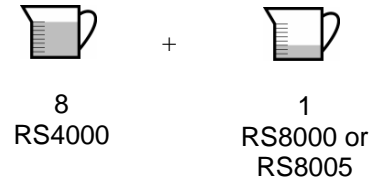


MIXING

Premium Option

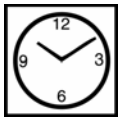


Standard Option



APPLICATION

Spray one medium wet coat. Topcoat after a 5-10 minute flash, up to 8 hours. Spray at 8-9 psi at the cap for HVLP or 40-50 psi for conventional guns.



DRYING

Recoat wet-on-wet or up to 8 hours. If allowed to dry overnight, scuff and reapply sealer. If the 2K option is used in combination with basecoat and the sealer has dried 3 hours or more, recoat with the 1K option.