



PRODUCT DATA SHEET

The M1 Series 2K Waterborne coating offers a bright metallic finish with a unique low gloss, textured feel. This distinctive coating enhances the appearance of the vehicle's interior while providing outstanding durability, making this an excellent choice for high wear areas.



SURFACE PREPARATION

- To achieve the best physical properties the substrate should be free of mold release agents, dirt or any other contamination.
- Clean substrate with alcohol wipe or power wash substrate prior to application.



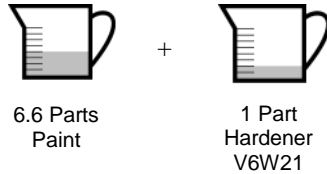
SUITABLE SUBSTRATES

- Adheres directly to PC (Polycarbonate) and PC/ABS (Polycarbonate / Acrylonitrile Butadiene Styrene). Adheres to Nylon & ABS (Acrylonitrile Butadiene Styrene) with Adhesion Promoter.

Note: Specific substrates require appropriate verification testing. Contact your Sherwin-Williams Representative for details.



**MIXING
By Volume**



APPLICATION

- Conventional spray equipment, HVLP, or bell.
 - Equipment set up recommendations are specific to customer application.
 - Contact your Sherwin-Williams Representative for proper recommendations.
- Apply 1-2 coats depending on coverage.
- Spray to recommended film thickness (1.4 – 1.8 mils).

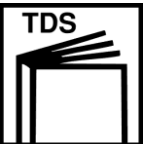


DRYING SCHEDULE

- 10 minute flash prior to bake.
- 30 minute bake at 180°F.

STORAGE

- Store material indoors away from heat & sunlight.
- Recommended storage temperature between 50°F & 90°F.
- Shelf Life (unopened) – 12 months.
- Do not freeze.



TECHNICAL DATA

	As Packaged		As Applied			
WPG	8.33-8.79		8.36-8.82		Viscosity, Ford #4 @ 77° F	45-55
% Volume Solids	31.28-36.00		34.95-39.58		Dry Film Thickness	1.4-1.8
	Lbs/Gal	G/L	Lbs/Gal	G/L	Pot Life @ 77° F	30 minutes
VOC Total	3.09	370.01	3.03	363.66	Theoretical Coverage (sq ft/gal/mil)	601
					Gloss Level (60°)	2-4

NOTE: See COA for specific color information

To learn more about Sherwin-Williams® products, please visit our web site at www.sherwin-automotive.com
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