



PRODUCT DATA SHEET

Acrylic Lacquer 528 Series is a 1K solvent topcoat. Acrylic Lacquer 528 Series provides direct adhesion to multiple substrates used for interior rigid trim and is designed for interior automotive parts.



SURFACE PREPARATION

- To achieve the best physical properties, the substrate should be free of mold release agents, dirt, or any other contamination.
- Clean the substrate with alcohol wipe or power wash substrate prior to application.



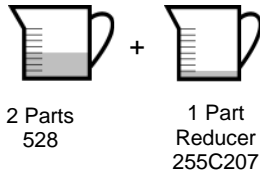
SUITABLE SUBSTRATES

- Adheres directly to PC (Polycarbonate), PC/ABS (Polycarbonate / Acrylonitrile Butadiene Styrene), ABS (Acrylonitrile Butadiene Styrene).

Note: Specific substrates require appropriate verification testing. Contact your Sherwin-Williams Representative for details.

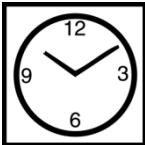


MIXING By Volume



APPLICATION

- Conventional spray equipment and/or HVLP.
 - Equipment set up recommendations are specific to customer application. Contact your Sherwin-Williams Representative for proper recommendations.
- Thoroughly mix contents with a mechanical agitator before using.
- Spray to recommended film thickness (0.6 – 0.8 mils dry film thickness).

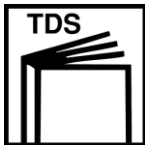


DRYING SCHEDULE

- 5 minutes flash prior to bake.
- 20 minutes bake at 160°F minimum to achieve maximum properties.

STORAGE

- Store material indoors away from heat and sunlight.
- Recommended storage temperature between 70°F and 90°F.
- Shelf Life (unopened) – 12 months.



TECHNICAL DATA

	As Packaged		As Applied		Viscosity, Ford #4 @ 77°F	18-20 secs
WPG	7.74-8.50		7.59-7.70		Dry Film Thickness	0.6-0.8 mils
% Volume Solids	20		13-Sep		Theoretical Coverage (sq ft/gal/mil)	160-200
	Lbs/Gal	G/L	Lbs/Gal	G/L	Gloss Level (60°)	2-20
VOC Total	5.62	674	5.60-6.50	674-778		

NOTE: See COA for specific color information

To learn more about Sherwin-Williams® products, please visit our web site at www.sherwin-automotive.com