



**PRODUCT DATA SHEET**

TRX1C G19 Series is a 2K solvent based technology designed as a protective TPO (Thermoplastic Polyolefin) & PP (Polypropylene) direct coating with a decorative finish. TRX1C requires no adhesion promoter during application. This TPO (Thermoplastic Polyolefin) & PP (Polypropylene) direct coating is designed for interior coatings such as radios, bezels, and dashboards.



**SURFACE PREPARATION**

- To achieve the best physical properties the substrate should be free of mold release agents, dirt, or any other contamination
- Clean the substrates with alcohol wipe or power wash substrate prior to application



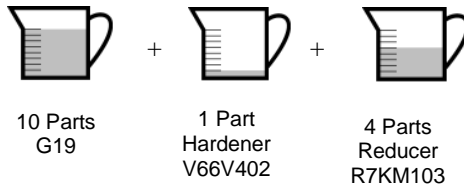
**SUITABLE SUBSTRATES**

- Adheres directly to TPO (Thermoplastic Polyolefin) & PP (Polypropylene) substrates.

**Note:** Specific substrates require appropriate verification testing. Contact your Sherwin-Williams Representative for details.

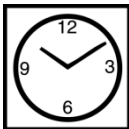


**MIXING  
By Volume**



**APPLICATION**

- Conventional spray equipment and/or HVLP.
  - Equipment set up recommendations are specific to customer application. Contact your Sherwin-Williams Representative for proper recommendations.
- Thoroughly mix contents with a mechanical agitator before using.
- Spray to recommended film thickness (0.6 – 0.8 mils).

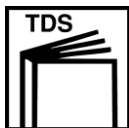


**DRYING SCHEDULE**

- 5 - 10 minute flash prior to bake.
- 30 minutes bake at 180°F.

**STORAGE**

- Store material indoors away from heat and sunlight.
- Recommended storage temperature between 40°F and 90°F.
- Shelf Life(unopened) – 6 months.



**TECHNICAL DATA**

	As Packaged		As Applied		Viscosity, Ford #4 @ 77° F	19-23 Sec
WPG	7.50-8.50		7.00-8.00		Dry Film Thickness	1.8-2.2
% Volume Solids	10%-20%		5% - 15%		Pot Life @ 77° F	30 minutes
	Lbs/Gal	G/L	Lbs/Gal	G/L	Theoretical Coverage (sq ft/gal/mil)	640-780
VOC	5.00-6.00	650-750	6.00-6.50	700-750	Gloss Level (60°)	1-5

**NOTE:** See COA for specific color information

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