



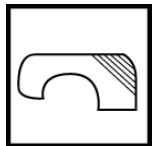
PRODUCT DATA SHEET

G56 coating is a two component urethane topcoat system that is designed to enhance the feel of automotive interiors. G56 coating matches an array of OEM colors with a flat finish. It has a soft feel on both rigid and flexible plastics. The high solids and low bake characteristics of G56 coating make it a cost-effective method for painting interior plastic parts.



SURFACE PREPARATION

- To achieve the best physical properties the substrate should be free of mold release agents, dirt, or any other contamination.
- Clean the substrates with an alcohol wipe or power wash the substrate prior to application.



SUITABLE SUBSTRATES

- PC (Polycarbonate), PC / ABS (Polycarbonate / Acrylonitrile Butadiene Styrene), ABS (Acrylonitrile Butadiene Styrene). Use E67BC1704 as a primer.
- TPO (Thermoplastic Polyolefin) & PP (Polypropylene)
(Must use Sherwin-Williams® Adhesion Promoter P1C21A or other approved pretreatment).

Note: Specific substrates require appropriate verification testing. Contact your Sherwin-Williams Representative for details.



MIXING By Volume



3.1 Parts
G56

+

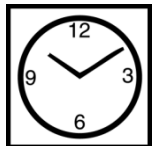


1 Part
V66VM156



APPLICATION

- Conventional spray equipment and/or HVLP.
 - Equipment set up recommendations are specific to customer application. Contact your Sherwin-Williams Representative for proper recommendations.
- Thoroughly mix contents with a mechanical agitator before using.
- Apply G56 coating to the recommended film thickness of 1.8-2.2 dry mils.

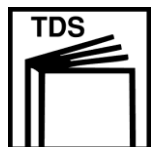


DRYING SCHEDULE

- 10 minute flash prior to bake.
- 30 minute bake at 180°F.

STORAGE

- Store material indoors away from heat and sunlight.
- Recommended storage temperature between 40°F and 90°F.
- Shelf Life (unopened) – 18 months.



TECHNICAL DATA

	As Packaged		As Applied (No Reduction)		Packaged Viscosity #4 Zahn @ 77° F	24-28 seconds
	Lbs/Gal	G/L	Lbs/Gal	G/L		
WPG	8.54-9.32		8.38-9.06		Dry Film Thickness	1.8 – 2.2 mils
% Volume Solids	44.86-48.73		44.29-47.71		Pot Life @ 77° F	30 minutes
VOC - Total	3.35-4.50	401-539	3.46-4.60	414-551	Coverage (ft ² /gal/mil)	726-749
					Gloss Level @ 60°	1-5

Note: Refer to COA for specific color information.

To learn more about Sherwin-Williams® Products, please visit our web site at www.sherwin-automotive.com