



PRODUCT DATA SHEET

The Genesis® Interior product line is a 2K solventborne monocoat system. This distinctive coating enhances the look and feel of the vehicle interior while at the same time providing outstanding durability. Provides ease of application for both hand and robotic spray applications.



SURFACE PREPARATION

- To achieve the best physical properties the substrate should be free of mold release agents, dirt, or any other contamination.
- Clean the substrate with alcohol wipe or power wash substrate prior to application.



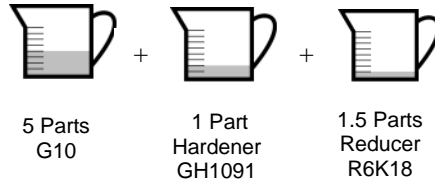
SUITABLE SUBSTRATES

- Adheres directly to PC (Polycarbonate), PC/ABS(Polycarbonate / Acrylonitrile Butadiene Styrene), ABS (Acrylonitrile Butadiene Styrene).

Note: Validation of application process is needed to determine whether primer should be used to prevent solvent soak in over specific substrates. Contact your Sherwin-Williams Representative for details.



MIXING By Volume



APPLICATION

- Conventional spray equipment, HVLP, electrostatic, or bell.
 - Equipment set up recommendations are specific to customer application. Contact your Sherwin-Williams Representative for proper recommendations.
- Thoroughly mix contents with a mechanical agitator before using.
- Spray to recommended dry film thickness (1.0 – 1.4 mils).

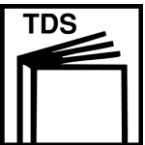


DRYING SCHEDULE

- 5 minute flash prior to bake.
- 30 minute bake at 180°F minimum to achieve maximum properties.

STORAGE

- Store material indoors away from heat and sunlight.
- Recommended storage temperature between 70°F and 90°F.
- Shelf Life (unopened) – 24 months.



TECHNICAL DATA

	As Packaged		As Applied			
	Lbs/Gal	G/L	Lbs/Gal	G/L		
WPG	9.00-10.50		8.8-9.5		Viscosity, Zahn #4 @ 77° F	15-30 secs
% Volume Solids	37-39		34-35		Dry Film Thickness	1.0-1.4
VOC Total	1.9-2.2	237-269	2.0-3.2	238-391	Pot Life @ 77° F	60 minutes
VOC Less Exempt	3.1-3.2	373-386	3.1-4.0	374-490	Theoretical Coverage (sq ft/gal/mil)	500-650
					Gloss Level (60°)	2-10

NOTE: See COA for specific color information

To learn more about Sherwin-Williams® products, please visit our website at www.sherwin-automotive.com