



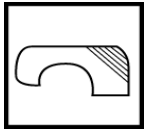
PRODUCT DATA SHEET

Soft Swade® Coating is a two component urethane topcoat system designed to enhance the feel of automotive interiors. Soft Swade® Coating Topcoat System matches an array of OEM colors with a flat finish. It has a soft feel on both rigid and flexible plastics. The high solids and low bake characteristics of the Soft Swade® Topcoat System make it the cost-effective method for coating interior plastic parts.



SURFACE PREPARATION

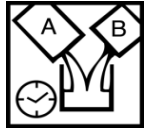
- To achieve the best physical properties the substrate should be free of mold release agents, dirt, or any other contamination.
- Clean the substrates with alcohol wipe or power wash substrate prior to application.



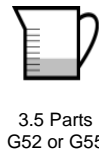
SUITABLE SUBSTRATES

- PC (Polycarbonate), PC / ABS (Polycarbonate / Acrylonitrile Butadiene Styrene) & ABS (Acrylonitrile Butadiene).
- TPO (Thermoplastic Polyolefin) & PP (polypropylene) - Must use Sherwin-Williams® Adhesion Promoter P1C21A or other approved pretreatment.

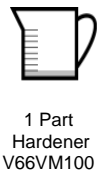
Note: Specific substrates require appropriate verification testing. Contact your Sherwin-Williams Representative for details.



MIXING
By Volume



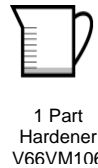
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HAPs Compliant



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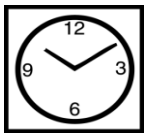


Optional Reduction:
Up to 10% R6K18 may be used with Soft Swade.



APPLICATION

- Conventional spray equipment and/or HVLP.
 - Equipment set up recommendations are specific to customer application. Contact your Sherwin-Williams Representative for proper recommendations.
- Thoroughly mix contents with a mechanical agitator before using.

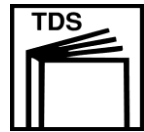


DRYING SCHEDULE

- 10 minute flash prior to bake.
- 30 minutes bake at 180°F.

STORAGE

- Store material indoors away from heat and sunlight.
- Recommended storage temperature between 40°F and 90°F.
- Shelf Life (unopened) – 18 months.



TECHNICAL DATA

	As Packaged		As Applied (No Reduction)		Packaged Viscosity #4 Zahn @ 77° F	19 – 23 seconds
WPG	8.50-9.50		8.20-9.20		Dry Film Thickness	1.8 – 2.2
% Volume Solids	37% - 50%		44% - 56%		Pot Life @ 77° F	30 minutes
	Lbs / Gal	G / L	Lbs / Gal	G / L	Theoretical Coverage (sq ft/gal/mil)	640 - 780
VOC - Total	3.80-4.80	450-550	3.60-4.60	430-530	Gloss Level @ 60°	1-5

OEM Approvals: Chrysler, Ford
Note: Refer to COA for specific color information.

To learn more about Sherwin-Williams® products, please visit our web site at www.sherwin-automotive.com