



PRODUCT DATA SHEET

Soft Swade® Coating is a two component urethane topcoat system that is designed to enhance the feel of automotive interiors. Soft Swade® Coating matches an array of General Motors colors with a flat finish. It has a soft feel on both rigid and flexible plastics. The high solids and low bake characteristics of Soft Swade® Coating make it a cost-effective method for coating interior plastic parts.



SURFACE PREPARATION

- To achieve the best physical properties the substrate should be free of mold release agents, dirt, or any other contamination.
- Clean the substrates with alcohol wipe or power wash substrate prior to application.



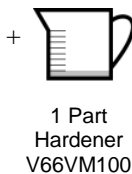
SUITABLE SUBSTRATES

- PC (Polycarbonate), PC / ABS (Polycarbonate / Acrylonitrile Butadiene Styrene), ABS (Acrylonitrile Butadiene Styrene). Use E67BC1704 as a primer.
- TPO (Thermoplastic Polyolefin) & PP (Polypropylene)
(Must use Sherwin-Williams® Adhesion Promoter P1C21A or other approved pretreatment).

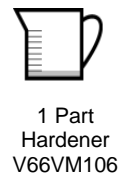
Note: Specific substrates require appropriate verification testing. Contact your Sherwin-Williams Representative for details.



MIXING
By Volume



HAPs Compliant

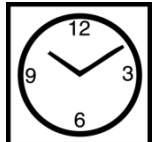


Optional Reduction:
Up to 10% R6K18 may be used with Soft Swade.



APPLICATION

- Conventional spray equipment and/or HVLP.
 - Equipment set up recommendations are specific to customer application. Contact your Sherwin-Williams Representative for proper recommendations.
- Thoroughly mix contents with a mechanical agitator before using.
- Apply Soft Swade® Coating at the recommended film thickness.

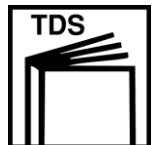


DRYING SCHEDULE

- 10 minute flash prior to bake.
- 30 minutes bake at 180°F.

STORAGE

- Store material indoors away from heat and sunlight.
- Recommended storage temperature between 40°F and 90°F.
- Shelf Life (unopened) – 18 months.



TECHNICAL DATA

	As Packaged		As Applied (No Reduction)		Packaged Viscosity #4 Zahn @ 77°	19 – 23 seconds
	Lbs/Gal	G/L	Lbs/Gal	G/L		
WPG	8.50-9.50		8.20-9.20		Dry Film Thickness	1.8 – 2.2
% Volume Solids	37% - 50%		44% - 56%		Pot Life @ 77° F	30 minutes
VOC - Total	3.80-4.80	450-550	3.60-4.60	430-530	Theoretical Coverage (sq ft/gal/mil)	640 - 780
					Gloss Level @ 60°	1-5

OEM Approvals: GM

Note: Refer to COA for specific color information.

To learn more about Sherwin-Williams® Products, please visit our web site at www.sherwin-automotive.com