



**PRODUCT DATA SHEET**

Spray in the Mold 975 Series is a 2K solventborne polyester urethane topcoat. Spray in the Mold 975 Series provides direct adhesion to urethane foam substrates typically used for steering wheel applications.



**SURFACE PREPARATION**

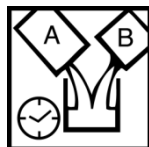
- To achieve the best physical properties, the substrate should be free of mold release agents, dirt, or any other contamination.
- Clean the substrate with alcohol wipe or power wash substrate prior to application.



**SUITABLE SUBSTRATES**

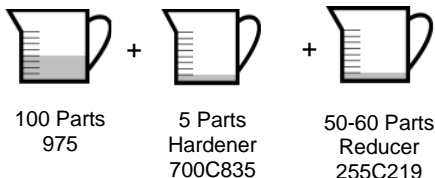
- Adheres directly to urethane foam.

**Note:** Specific substrates require appropriate verification testing. Contact your Sherwin-Williams Representative for details.



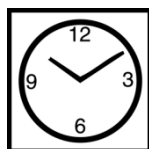
**MIXING**

By Volume



**APPLICATION**

- Conventional spray equipment, HVLP, or electrostatic.
  - Equipment set up recommendations are specific to customer application. Contact your Sherwin-Williams Representative for proper recommendations.
- Thoroughly mix contents with a mechanical agitator before using.
- Spray to recommended film thickness of 0.4 – 0.6 mils.
  - Some light colors may require additional film build to achieve color. Contact with your Sherwin-Williams representative for proper recommendation.

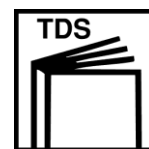


**DRYING SCHEDULE**

- Cures in the mold.

**STORAGE**

- Store material indoors away from heat and sunlight.
- Recommended storage temperature between 70°F and 90°F.
- Shelf Life (unopened) – 12 months.



**TECHNICAL DATA**

	As Packaged		As Applied		Viscosity, Zahn #3 @ 77° F	14-21 secs
WPG	8.00-10.20		7.70-9.20		Dry Film Thickness (Dark Colors)	0.4-0.6 mils
% Volume Solids	27-42		17-30		Dry Film Thickness (Light Colors)	0.6-0.8 mils
HAPS	0-0.09 lb/lbs		0.10-0.30 lb/lbs		Theoretical Coverage (sq ft/gal/mil)	300-460
	Lbs/Gal	G/L	Lbs/Gal	G/L		
VOC Total	4.40-5.50	530-660	5.00-6.00	600-720		

**OEM Approvals: Honda, Nissan**

**NOTE: See COA for specific color information**

To learn more about Sherwin-Williams® products, please visit our web site at [www.sherwin-automotive.com](http://www.sherwin-automotive.com)