



PRODUCT DATA SHEET

V-ACE™ 2000 887 Series Coating is a HAPs compliant 2K solvent basecoat system. This system is formulated for designer type applications and smaller trim pieces. V-ACE™ 2000 887 Series Coating provides direct adhesion to multiple substrates used for interior rigid trim. It is available in solid and metallic colors and is clearcoated with V-ACE™ 2650 887 Series Clearcoat.



SURFACE PREPARATION

- To achieve the best physical properties the substrate should be free of mold release agents, dirt or any other contamination.
- Clean the substrate with alcohol wipe or power wash substrate prior to application.



SUITABLE SUBSTRATES

- Adheres directly to PC (Polycarbonate), PC/ABS (Polycarbonate / Acrylonitrile Butadiene Styrene), ABS (Acrylonitrile Butadiene Styrene)

Note: Validation of application process is needed to determine whether primer should be used to prevent solvent soak in over specific substrates. Contact your Sherwin-Williams Representative for details.



**MIXING
By Volume**



10 Parts 887 1 Part Hardener 700C811 5 to 20 Parts Reducer 255C255, 255C259, R6K38, or R6K18



APPLICATION

- Conventional spray equipment and/or HVLP.
 - Equipment set up recommendations are specific to customer application. Contact your Sherwin-Williams Representative for proper recommendations.
- Thoroughly mix contents with a mechanical agitator before using.
- Spray to recommended film thickness (0.8 – 1.2 mils).
- Topcoat with V-ACE™ 2650 887 Series Clearcoat.

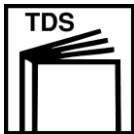


DRYING SCHEDULE

- 10 minute flash. Apply Clearcoat. Flash 10 minutes.
- 30 minutes bake at 180°F.

STORAGE

- Store material indoors away from heat and sunlight.
- Recommended storage temperature between 40°F and 90°F.
- Shelf Life (unopened) – 24 months.



TECHNICAL DATA

	As Packaged		As Applied**		Viscosity, Stormer Viscometer @ 77° F	55-70 KU
WPG	7.50-8.50		7.00-8.00		Dry Film Thickness	0.8-1.2 mils
% Volume Solids	14-25		6-14		Pot Life @ 77° F	30 minutes
	Lbs/Gal	G/L	Lbs/Gal	G/L	Theoretical Coverage (sq ft/gal/mil)	100-230
VOC Total	4.30-6.30	650-750	6.00-7.00	735-835		
VOC Less Exempt	4.30-6.30	650-750	5.40-6.20	650-800		

** As applied based on 10 parts 255C255 reduction

NOTE: See COA for specific color information

To learn more about Sherwin-Williams® Products, please visit our web site at www.sherwin-automotive.com