



PRODUCT DATA SHEET

V-ACE™ 2650 887 Series Basecoat is a HAPs compliant 2K solvent borne clearcoat system. This system is to be used in conjunction to the V-ACE™ 2000 887 Series Basecoat. This clearcoat system is available in a wide range of gloss levels and meets OEM Standards.



SURFACE PREPARATION

- To achieve the best physical properties the substrate should be free of mold release agents, dirt or any other contamination.
- Clean the substrate with an alcohol wipe or power wash substrate prior to application.
- Apply Sherwin-Williams® 887 Series Basecoat per Product Data Sheet AS3139 instructions.



SUITABLE SUBSTRATES

- Adheres directly to Sherwin-Williams® 887 Series Basecoat.

Note: Specific substrates require appropriate verification testing. Contact your Sherwin-Williams Representative for details.

MIXING

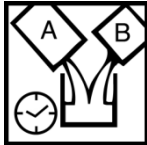
By Volume



4 parts
Clear
887C002
887C008 or
887C4003

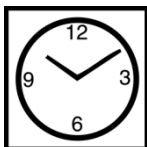
1 Part
Hardener
700C811

2 parts
Reducer
R7K995,
255C255
or
255C259



APPLICATION

- Conventional spray equipment and/or HVLP.
 - Equipment set up recommendations are specific to customer application. Contact your Sherwin-Williams Representative for proper recommendations.
- Thoroughly mix contents with a mechanical agitator before using.
- Apply 1 to 2 coats.
- Apply Sherwin-Williams® 887 Series Basecoat per Product Data Sheet AS3139 prior to clearcoat application.



DRYING SCHEDULE

- 10 minute flash prior to bake.
- 30 minutes bake at 180°F.

STORAGE

- Store material indoors away from heat and sunlight.
- Recommended storage temperature between 40°F and 90°F.
- Shelf Life (unopened) – 24 months.

TECHNICAL DATA

	As Packaged		As Applied		Viscosity, Stormer Viscometer @ 77° F	45-65 KU
WPG	7.50-8.50		7.50-8.50		Dry Film Thickness	1.0-1.4 mils
% Volume Solids	40-45		30-35		Pot Life @ 77° F	30 minutes
	Lbs/Gal	G/L	Lbs/Gal	G/L	Theoretical Coverage (sq ft/gal/mil)	490-510
VOC Total	4.90-5.00	570-600	4.90-5.00	570-600	Gloss Level (60°) - 887C002	85+
VOC Less Exempt	3.70-3.90	440-470	4.75-5.00	570-600	Gloss Level (60°) - 887C008	32-37
					Gloss Level (60°) - 887C4003	3-7

NOTE: See COA for specific clearcoat information

To learn more about Sherwin-Williams® Products, please visit our website at www.sherwin-automotive.com
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