



PRODUCT DATA SHEET

E75CR910 is a clear adhesion promoter, specifically formulated to provide adhesion of topcoats to the low surface energy plastics found throughout the OEM Market. When properly applied, E75CR910 enhances the performance of the topcoat system by producing a chemical bond to Thermoplastic Polyolefin and Polypropylene substrates.

SURFACE PREPARATION

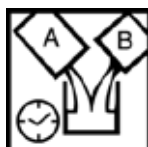
- To achieve the best physical properties, the substrate should be free of mold release agents, dirt, or any other contamination.
- Clean the substrate with alcohol wipe or power wash substrate prior to application.



SUITABLE SUBSTRATES

- Thermoplastic Polyolefins
- Polypropylenes

Note: Specific substrates require appropriate verification testing. Contact your Sherwin-Williams Representative for details.



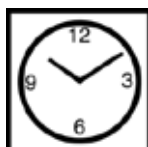
MIXING

- E75CR910 comes ready to use as packaged. No additional components are required.



APPLICATION

- Apply 2 wet coats using a limited flash, wet-on-wet application method.
- Please follow all manufacturer's instructions for topcoat application.

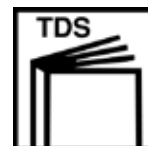


DRYING SCHEDULE

- Allow 10 minutes flash time prior to topcoat application.

STORAGE

- Store material indoors away from heat and sunlight.
- Recommended storage temperature between 70°F and 90°F.
- Shelf Life (unopened) – 12 months.



TECHNICAL DATA

WPG	7.2-7.5		Viscosity, Zahn #1 @ 77° F	22-30 Sec
% Volume Solids	8.82%		Dry Film Thickness	0.2-0.4
	Lbs/Gal	G/L	Theoretical Coverage (sq ft/gal/mil)	141
VOC, Total	6.54	783.94	HAPS (Lbs/Gal)	6.54
VOC, Less Exempts	6.54	783.94	HAPS (LBS/Solid LB)	8.09

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