



PRODUCT DATA SHEET

P1C21A is a clear adhesion promoter, specifically formulated to provide adhesion of topcoats to the low surface energy plastics found throughout the OEM Market. P1C21A incorporates a faster evaporating solvent blend to allow the user to build proper film build quicker. When properly applied, P1C21A enhances the performance of the topcoat system by producing a chemical bond to Thermoplastic Polyolefin and Polypropylene substrates.

SURFACE PREPARATION

- To achieve the best physical properties, the substrate should be free of mold release agents, dirt, or any other contamination.
- Clean the substrate with alcohol wipe or power wash substrate prior to application.

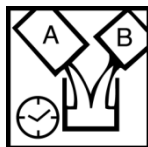


SUITABLE SUBSTRATES

- Thermoplastic Polyolefins
- Polypropylenes

Note: Specific substrates require appropriate verification testing. Contact your Sherwin-Williams Representative for details.

MIXING



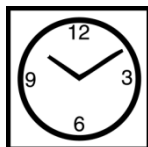
- P1C21A comes ready to use as packaged. No additional components are required.

APPLICATION



- Apply 2 wet coats using a limited flash, wet-on-wet application method.
- Please follow all manufacturers' instructions for topcoat application.
- P1C21A contains volatile materials known to be detrimental to VOC Abatement Systems.

DRYING SCHEDULE

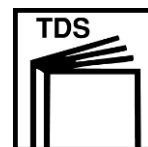


- Allow 10 minutes flash time prior to topcoat application.

STORAGE

- Store material indoors away from heat and sunlight.
- Recommended storage temperature between 70°F and 90°F.
- Shelf Life (unopened) – 12 months.

TECHNICAL DATA



WPG	7.94		Viscosity, Zahn #1 @ 77° F	20-30 sec
% Volume Solids	5.88		Dry Film Thickness	0.2-0.4
	Lbs/Gal	G/L	Theoretical Coverage (sq ft/gal/mil)	94
VOC, Total	0.72	87	HAPS (Lbs/Solid Lb)	0.1484
VOC, Less Exempts	4.58	549		

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