

Jambing Parts Refinishing

Ultra⁷⁰⁰⁰
PREMIUM AUTOMOTIVE REFINISH PRODUCTS

Best Demonstrated Practices

OEM E-Coated Parts

FACTORY PRIMER / OPTION 1 (Exterior of Part):

Area: Paint Prep

STEP 1:

Thoroughly clean the part with [R7K158](#) Surface Cleaner or [SC155](#) Low VOC Cleaner and wipe dry with a clean cloth. Sand exterior of part with a DA sander using P600 on an interface pad and re-clean the part with [R7K158](#) or [SC155](#), then wipe dry with a clean cloth.

Area: Spray Booth

STEP 2:

Apply 1 wet coat of [P30](#) or [P27](#) SpectraSeal® Color Primer Sealer to the edge/cut-in, and exterior of panel. Apply second coat of [P30](#) or [P27](#) to the exterior of panel. Allow [P30](#) or [P27](#) to flash handslick before topcoating.

Note: After installing the part on the vehicle, [P30](#) or [P27](#) should be sanded with P600 or finer sandpaper, prior to topcoating the exterior of part.

STEP 3:

Apply [Ultra 7000® basecoat](#) with RHF reducer. Allow the [Ultra 7000® basecoat](#) color to flash 10-20 minutes or until a uniform dull finish is achieved before clearcoating.

STEP 4:

Apply one of the Sherwin-Williams Automotive Finishes [Premium Clearcoats](#) - check local VOC regulations. Follow all mixing and application recommendations on the Product Data Sheets.

See Safety Data Sheet and Labels for additional safety information and handling instructions. Safety Data Sheets for the products contained on this Product Data Sheet can be located at www.sherwin-automotive.com. Products shall not be repackaged, modified, blended, or tinted except as specifically instructed by Sherwin-Williams, including but not limited to the incorporation of non Sherwin-Williams products or the use or addition of products in proportions not specified by Sherwin-Williams. Before opening the packages, **READ AND FOLLOW WARNING LABELS ON ALL COMPONENTS.**

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. For additional product information, please contact (216) 566-2917.



I-CAR recommends following the paint manufacturer's recommendations for paint preparation, mixing and application of automotive refinish products.

ASK



Jambing Parts Refinishing

Ultra 7000[®]
PREMIUM AUTOMOTIVE REFINISH PRODUCTS

Best Demonstrated Practices

FACTORY PRIMER / OPTION 2 (Jambs Only):

Area: Paint Prep

STEP 1:

Thoroughly clean the part with [R7K158](#) Surface Cleaner or [SC155](#) Low VOC Surface Cleaner, and wipe dry with a clean cloth.

Area: Spray Booth

STEP 2:

Apply 1 wet coat of [P30](#) or [P27](#) SpectraSeal[®] Color Primer Sealer to the edge/cut-in area. Allow [P30](#) or [P27](#) to flash handslick before topcoating.

Note: After installing the part on the vehicle, [P30](#) or [P27](#) should be sanded with P600 or finer sandpaper, prior to topcoating the exterior of part.

STEP 3:

Apply [Ultra 7000[®] basecoat](#) with RHF Reducer to edge/cut-in areas. Allow the [Ultra 7000[®] basecoat](#) color to flash 10-20 minutes or until a uniform dull finish is achieved before clearcoating.

STEP 4:

Apply one of the Sherwin-Williams Automotive Finishes [Premium Clearcoats](#) - check local VOC regulations. Follow all mixing and application recommendations on the Product Data Sheets.

LKQ Parts:

Area: Paint Prep

STEP 1:

Scuff sand the jamb using a red nylon scuff pad along with [R7K158](#) or [SC155](#) Surface Cleaner. Re-clean the jamb with [R7K158](#) or [SC155](#) Surface Cleaner, and wipe dry with a clean cloth.

Area: Spray Booth

STEP 2:

Apply 1 wet coat of [P30](#) or [P27](#) SpectraSeal[®] Color Primer Sealer to the edge/cut-in, and exterior of panel. Apply second coat of [P30](#) or [P27](#) to the exterior of panel. Allow [P30](#) or [P27](#) to flash handslick before topcoating.

Note: After installing the part on the vehicle, [P30](#) or [P27](#) should be sanded with P600 or finer sandpaper, prior to topcoating the exterior of part.

STEP 3:

Apply [Ultra 7000[®] basecoat](#) with RHF Reducer. Allow the [Ultra 7000[®] basecoat](#) color to flash 10-20 minutes or until a uniform dull finish is achieved before clearcoating.

STEP 4:

Apply one of the Sherwin-Williams Automotive Finishes [Premium Clearcoats](#) - check local VOC regulations. Follow all mixing and application recommendations on the Product Data Sheets.

Painted Jambs

I-CAR | INDUSTRY TRAINING
ALLIANCE

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ASK

