DESCRIPTION
P1C21A is a clear adhesion promoter, specifically formulated to provide adhesion of topcoats to the low surface energy plastics found throughout the OEM Market. P1C21A incorporates a faster evaporating solvent blend to allow the user to build proper film build quicker. When properly applied, P1C21A enhances the performance of the topcoat system by producing a chemical bond to Thermoplastic Polyolefin and Polypropylene substrates.

SURFACE PREPARATION
- To achieve the best physical properties, the substrate should be free of mold release agents, dirt, or any other contamination.
- Clean the substrate with alcohol wipe or power wash substrate prior to application.

SUITABLE SUBSTRATES
- Thermoplastic Polyolefins
- Polypropylenes

Note: Specific substrates require appropriate verification testing. Contact your Sherwin-Williams Representative for details.

MIXING
- P1C21A comes ready to use as packaged. No additional components are required.

APPLICATION
- Apply 2 wet coats using a limited flash, wet-on-wet application method.
- Please follow all manufacturers' instructions for topcoat application.
- P1C21A contains volatile materials known to be detrimental to VOC Abatement Systems.

DRYING SCHEDULE
- Allow 10 minutes flash time prior to topcoat application.

STORAGE
- Store material indoors away from heat and sunlight.
- Recommended storage temperature between 70°F and 90°F.
- Shelf Life (unopened) – 12 months.

TECHNICAL DATA

<table>
<thead>
<tr>
<th>WPG</th>
<th>7.94</th>
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<tbody>
<tr>
<td>% Volume Solids</td>
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<tr>
<td>Lbs/Gal</td>
<td>G/L</td>
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<td>VOC, Total</td>
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<tr>
<td>VOC, Less Exempts</td>
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</tbody>
</table>

Viscosity, Zahn #1 @ 77° F: 20-30 sec
Dry Film Thickness: 0.2-0.4
Theoretical Coverage (sq ft/gal/mil): 94
HAPS (Lbs/Solid Lb): 0.1484

To learn more about Sherwin-Williams® products, please visit our web site at www.sherwin-automotive.com

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